

EPIC-IR-78

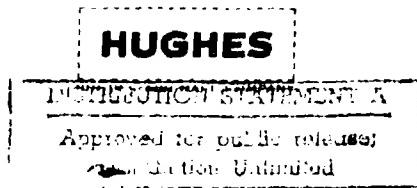
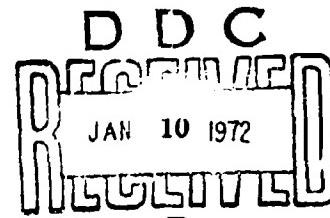
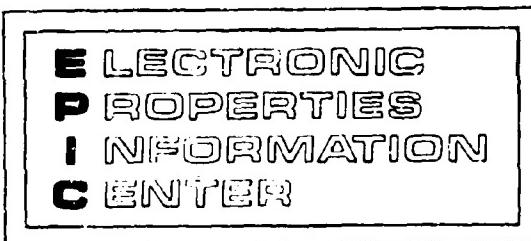
AD7 34596

# DATA COMPILATION ON VANADIUM OXIDES

M. NEUBERGER

NOVEMBER 1971

Reproduced by  
**NATIONAL TECHNICAL  
INFORMATION SERVICE**  
Springfield, Va. 22151



64

## UNCLASSIFIED

Security Classification

## DOCUMENT CONTROL DATA - R &amp; D

(Security classification of title, body of abstract and indexing annotation must be entered when the overall report is classified)

1. ORIGINATING ACTIVITY (Corporate author) Hughes Aircraft Company Culver City, California 90230		2a. REPORT SECURITY CLASSIFICATION <b>Unclassified</b>
2b. GROUP		
3. REPORT TITLE <b>Data Compilation on Vanadium Oxides</b>		
4. DESCRIPTIVE NOTES (Type of report and inclusive dates) <b>Interim Report</b>		
5. AUTHOR(S) (First name, middle initial, last name) <b>M. Neuberger</b>		
6. REPORT DATE <b>November 1971</b>	7a. TOTAL NO. OF PAGES <b>61</b>	7b. NO. OF REFS <b>116</b>
8a. CONTRACT OR GRANT NO. <b>DSA 900-72-C-1182</b>	8b. ORIGINATOR'S REPORT NUMBER(S) <b>EPIC-IR-79</b>	
b. PROJECT NO.		
c.		
d.		
10. DISTRIBUTION STATEMENT <b>Approved for public release; distribution unlimited</b>		
11. SUPPLEMENTARY NOTES <b>Copies are available from NTIS for \$6.00 each.</b>	12. SPONSORING MILITARY ACTIVITY <b>U.S. Defense Supply Agency Defense Electronics Supply Center Dayton, Ohio</b>	
13. ABSTRACT  The change in crystal structure at the transition temperature in several of the vanadium oxides, causes a drastic change in resistivity as the material is heated (or cooled). This phenomenon is being applied to the manufacture of a number of devices.  All available information on the crystal structure, physical, mechanical, thermal, optical, magnetic and electronic properties of bulk and film samples, has been tabulated in this compilation. Graphs illustrating these features are included.		

DD FORM 1 NOV 68 1473

Unclassified

Security Classification

This compilation was prepared by the Electronic Properties Information Center (EPIC), Hughes Aircraft Company, Culver City, California 90230. EPIC's objective is to provide a comprehensive current resource of scientific and technical information on the electronic, optical and magnetic properties of materials.

REQUESTOR	WRIEL SECTION
ESTD	<input checked="" type="checkbox"/>
DC	BUFF SECTION
RECORDED	<input type="checkbox"/>
NOTIFICATION	<input type="checkbox"/>
DISTRIBUTION/AVAILABILITY CODES	
DIST.	AVAIL AND/OR SPECIAL
	

The compilation is distributed by

National Technical Information Service (NTIS)  
U.S. Department of Commerce  
Springfield, Virginia 22151

Additional copies are available at a cost of \$6.00 each. Microfiche negatives also are available at \$6.00 each. Orders should include the publication number EPIC-IR-79. Checks or money orders should be made payable to the National Technical Information Service. NTIS prepaid Coupons may be used or orders may be charged to an NTIS Deposit Account.

Approved for public release; distribution unlimited.

Unclassified

Security Classification

14 KEY WORDS	LINK A		LINK B		LINK C	
	ROLE	WT	ROLE	WT	ROLE	WT
Vanadium Oxides Transition Metal Oxides Electrical Properties Optical Properties Magnetic Properties Thermal Properties Mechanical Properties Crystallographic Properties Phase Diagrams Electronic Switching Devices						

Unclassified

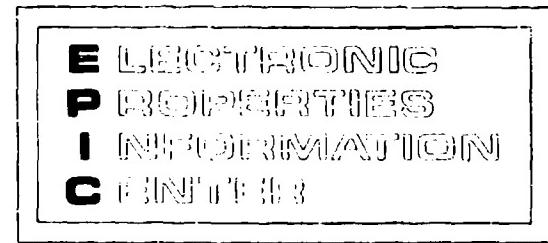
Security Classification

**EPIC-IR-79**

**DATA COMPILATION ON  
VANADIUM OXIDES**

**M. NEUBERGER**

**NOVEMBER 1971**



**HUGHES**

A U.S. AIR FORCE COMPANY

ACKNOWLEDGEMENT

The Electronic Properties Information Center is operated by Hughes Aircraft Company under contract to the U.S. Defense Supply Agency (DSA 900-72-C-1182); technical aspects of EPIC operations are monitored by the Air Force Materials Laboratory. The support of these sponsor organizations is gratefully acknowledged.

This document was prepared under the sponsorship of the Department of Defense. Neither the United States Government nor any person acting on behalf of the United States Government assumes any liability resulting from the use or publication of the information contained in this document or warrants that such use or publication will be free from privately owned rights.

Library of Congress Catalog Card Number: 75-18578

## ABSTRACT

The change in crystal structure at the transition temperature in several of the vanadium oxides, causes a drastic change in resistivity as the material is heated (or cooled). This phenomenon is being applied to the manufacture of a number of devices.

All available information on the crystal structure, physical, mechanical, thermal, optical, magnetic and electronic properties of bulk and film samples, has been tabulated in this compilation. Graphs illustrating these features are included.

TABLE OF CONTENTS

	<u>PAGE</u>
INTRODUCTION.....	1
Phase Diagrams.....	4
Crystal Structure.....	5
DATA TABLES	
V <sub>0</sub> .....	6
Graphs.....	9-10
V <sub>0</sub> <sub>2</sub> .....	11
Graphs.....	16-21
V <sub>2</sub> O <sub>4</sub> .....	22
Graphs.....	24
V <sub>5</sub> O <sub>9</sub> .....	25
V <sub>6</sub> O <sub>13</sub> .....	26
V <sub>6</sub> O <sub>11</sub> .....	27
V <sub>7</sub> O <sub>13</sub> .....	27
V <sub>4</sub> O <sub>7</sub> .....	27
Graphs.....	28-29
V <sub>2</sub> O <sub>5</sub> .....	30
Graphs.....	34-36
V <sub>3</sub> O <sub>5</sub> .....	37
Graphs.....	38
V <sub>2</sub> O <sub>3</sub> .....	39
Graphs.....	44-46
MIXED OXIDES .....	47-48
BIBLIOGRAPHY.....	49

## INTRODUCTION

Several vanadium oxides,  $V_0_{0.8-1.3}$ ,  $V_2O_3$  and an entire series of non-stoichiometric vanadium oxides, show a crystallographic transformation from a low to high temperature phase. According to Hyland,\* there is no extensive rearrangement of the atoms, only slight distortions of the original atomic grouping which is rapidly reversible at the transition temperature. Fillingham in an optical study of the domain structure in  $V_2O_3$ , indicates that displacement of the atom positions is small and comprises only slight distortions of the  $VO_6$ -octahedra chains as vanadium atom doublets form, alternately nearer to and farther from one another in the low temperature (monoclinic) phase. As the crystal moves through the transition temperature, domain patterns show only in the monoclinic phase, there are no domains evident in the tetragonal phase.

These alternating long and short separations of the cations along the a-axis ( $2.65\text{\AA}$  and  $3.12\text{\AA}$ ) shift above the transition temperature and the cations form a body-centered tetragonal array;  $V-V = 2.87\text{\AA}$  along the c-axis. As a result,  $a_{\text{monoclinic}} = 2c_{\text{tetragonal}}$  and  $Z=2$  becomes  $Z=4$ .

This shift in crystal structure must evidently exercise a strong effect on the electronic properties of the several vanadium oxides and, consequently, on the band structure. The most marked and useful change is a rise in conductivity as the vanadium dioxide is heated through its transition temperature of  $68^\circ\text{C}$  where the material passes from a semiconducting to a metallic state. The conductivity is 5 orders of magnitude in  $V_2O_3$  and 9 orders of magnitude in  $V_2O_3$ . The shift is also anisotropic and, depending on the sample quality, may also exhibit hysteresis.

Single crystals in the series  $V_nO_{2n-x}$  with  $x$  equal to an integer, have been studied by Okinaka et al., Kosuge and Nagasawa. Transition temperatures in this series vary from  $68^\circ\text{C}$  to  $-140^\circ\text{C}$ . The composition  $V_5O_9$  has a resistivity jump on cooling through  $125^\circ\text{K}$  of  $\sim 10^7 \Omega\text{cm}$  and together with  $V_6O_{11}$  shows an increase in thermal emf at the transition temperature from  $-10$  to  $-800 \mu\text{V}/^\circ\text{K}$ .

\* All references are listed alphabetically by name, in the bibliography at the end of this report.

This change in the several properties of the vanadium oxides is being applied to the manufacture of a variety of switching and modulation devices, since the time constant is about 20 nanoseconds. (Schmidt, Cope & Penn, Walden, Kennedy & Collins; Van Steense).

Other electronic and physical properties also show a discontinuity at the transition temperature; magnetic susceptibility, thermoelectric power, specific heat, thermal expansion, reflectivity and transmission spectra. Graphs illustrating these features are included.

Band structures have been formulated, based in general on the theoretical considerations of Goodenough, by many experimentalists. These include Hyland, Verleur et al., Bongers, Powell et al., Berglund & Guggenheim, Austin & Turner, Mokerov & Rakov and Adler. Austin & Mott, in a recent discussion of the transition metal oxides, ascribe their properties to Coulomb interactions between the d-electrons and a strong electron-lattice coupling. With others in this field, they also agree that disorder and defects have a marked influence in leading to localized electron states. There is, apparently, a general agreement that the transition phenomena are primarily lattice dominated, but a band structure which will satisfy both electrical and optical considerations has not yet been formulated.

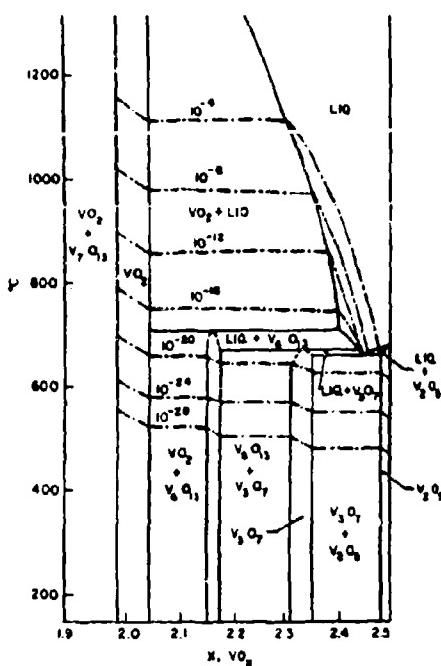
In general, electrical and magnetic data yield a one-electron band model with relatively large electron-phonon interactions. In a band structure derived from optical data, Verleur et al. propose a model for  $\text{VO}_2$  above the transition temperature, in which filled valence bands (associated with the oxygen) are separated from partially filled conduction bands (arising from the vanadium), with the lowest vanadium bands slightly overlapping one or more of the partially filled bands. On this basis, the  $\text{VO}_2$  at temperatures above the transition, would be a semi-metal, rather than a metal. In the model derived from optical data,  $\text{VO}_2$  at temperatures below the transition would have electrons trapped in localized levels or occupying two completely filled bands. In any event, much more experimental data on crystals of high purity and stoichiometric quality are needed to choose a realistic band structure model.

Repeated cycling of crystals of  $\text{VO}_2$  causes cracking and to obviate this difficulty, Hensler, Fuls, Rozgony and their associates have prepared sputtered, polycrystalline films, 500 to 4000 Å thick, annealed at 400°C. These randomly oriented thin films, when carried through the heating and cooling cycle, show new random configurations with the same properties as previously and may, therefore be considered stable.

Vanadium monoxide is stable over a composition range of  $\text{VO}_{0.8}$  to  $\text{VO}_{1.3}$ . Density measurements indicate that stoichiometric samples are highly defective and analysis of Infrared spectra by Ariya & Golomolzina led them to the conclusion that the monoxide comprises regions of vanadium alternating with regions of  $\text{V}_2\text{O}_3$ .

The data tables which follow, cover all vanadium oxides known to date, including those which do not show any phase transition. Pertinent curves for the several properties covered in the tables are inserted, following each stoichiometric compound. A few graphs have been included for chromium, aluminum or titanium doped vanadium oxides for their value in device applications, but these materials will be more fully covered in a later report.

PHASE DIAGRAM

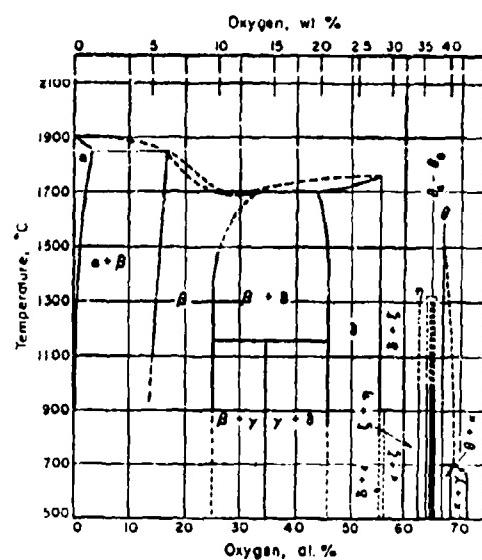


Vanadium-Oxygen phase diagram, on the basis of recent data.

— · — · oxygen partial pressure (atm)  
— · — · estimated oxygen pressure

Published with permission  
Copyright © Pergamon Press

MacChesney & Guggenheim,  
Kosuge, B  
MacChesney et al.



Vanadium-Oxygen System

Stringer

Published with permission  
Copyright © Elsevier  
Publishing Company

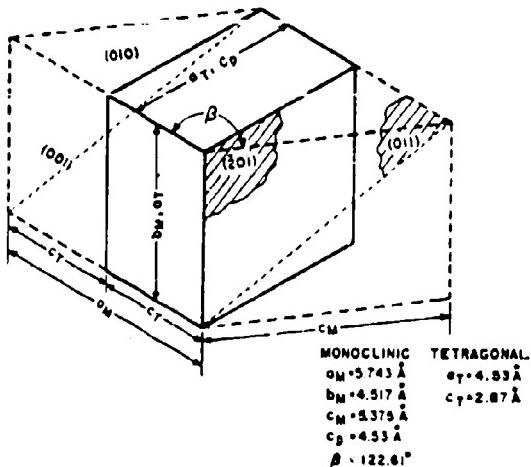
Phase Analyses of vanadium oxides by magnetic susceptibility measurements and x-ray diffraction measurements.

Kosuge, B

$\text{VO}_2$	Phase	$\text{VO}_2$	Phase	$\text{VO}_2$	Phase
1.50	$\text{V}_2\text{O}_3$	1.84	$\text{V}_6\text{O}_{11} + \text{V}_2\text{O}_3$	2.30	$\text{V}_6\text{O}_{13} + \text{V}_2\text{O}_7$
1.51	$\text{V}_2\text{O}_3$	1.85	$\text{V}_6\text{O}_{11} + \text{V}_2\text{O}_3$	2.32	$\text{V}_2\text{O}_7$
1.52	$\text{V}_2\text{O}_3 + \text{V}_3\text{O}_5$	1.86	$\text{V}_2\text{O}_3$	2.34	$\text{V}_3\text{O}_7$
1.64	$\text{V}_3\text{O}_5 + \text{V}_2\text{O}_3$	1.87	$\text{V}_2\text{O}_3 + \text{VO}_2$	2.36	$\text{V}_3\text{O}_5 + \text{V}_2\text{O}_5$
1.65	$\text{V}_4\text{O}_5$	1.97	$\text{VO}_2 + \text{V}_2\text{O}_3$	2.38	$\text{V}_3\text{O}_7 + \text{V}_2\text{O}_5$
1.66	$\text{V}_3\text{O}_5$	1.98	$\text{VO}_2 + \text{V}_2\text{O}_3$	2.40	$\text{V}_3\text{O}_5 + \text{V}_2\text{O}_5$
1.67	$\text{V}_3\text{O}_5$	1.99	$\text{VO}_2$	2.42	$\text{V}_3\text{O}_7 + \text{V}_2\text{O}_5$
1.68	$\text{V}_3\text{O}_5 + \text{V}_4\text{O}_7$	2.00	$\text{VO}_2$	2.45	$\text{V}_3\text{O}_5 + \text{V}_2\text{O}_7$
1.73	$\text{V}_4\text{O}_7 + \text{V}_3\text{O}_5$	2.01	$\text{VO}_2$	2.47	$\text{V}_2\text{O}_3 + \text{V}_3\text{O}_7$
1.74	$\text{V}_4\text{O}_7$	2.02	$\text{VO}_2$	2.48	$\text{V}_2\text{O}_3$
1.75	$\text{V}_4\text{O}_7$	2.03	$\text{VO}_2 + \text{V}_2\text{O}_3$	2.50	$\text{V}_2\text{O}_3$
1.76	$\text{V}_4\text{O}_7 + \text{V}_3\text{O}_5$	2.10	$\text{VO}_2 + \text{V}_2\text{O}_3$		
1.77	$\text{V}_3\text{O}_5 + \text{V}_4\text{O}_7$	2.15	$\text{V}_6\text{O}_{11} + \text{VO}_2$		
1.78	$\text{V}_6\text{O}_{11} + \text{V}_4\text{O}_7$	2.16	$\text{V}_6\text{O}_{11}$		
1.79	$\text{V}_6\text{O}_{11} + \text{V}_4\text{O}_7$	2.166	$\text{V}_6\text{O}_{11}$		
1.80	$\text{V}_6\text{O}_{11}$	2.17	$\text{V}_6\text{O}_{11}$		
1.81	$\text{V}_6\text{O}_{11} + \text{V}_6\text{O}_{13}$	2.18	$\text{V}_6\text{O}_{13} + \text{V}_3\text{O}_7$		
1.82	$\text{V}_6\text{O}_{11} + \text{V}_6\text{O}_{13}$	2.20	$\text{V}_6\text{O}_{13} + \text{V}_3\text{O}_7$		
1.83	$\text{V}_6\text{O}_{11}$	2.25	$\text{V}_6\text{O}_{13} + \text{V}_3\text{O}_7$		

Published with permission  
Copyright © Pergamon Press

## CRYSTAL STRUCTURE



$VO_2$

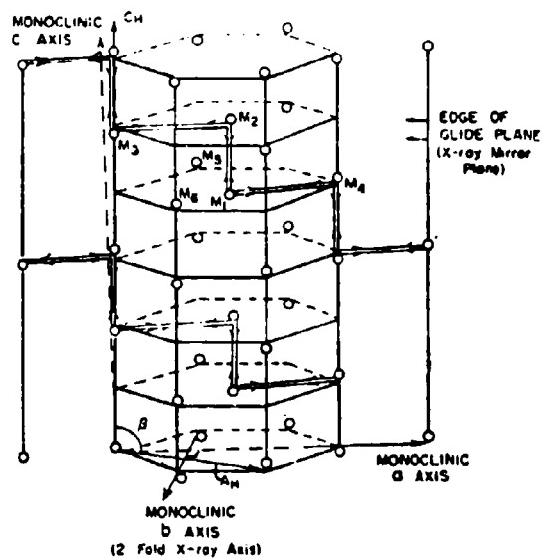
Relation between tetragonal unit  
(high temperature, solid lines)  
and monoclinic unit (low temperature,  
dashed lines).

Major monoclinic planes are shown.

Published with permission Fillingham  
Copyright © American Institute of Physics

Simplified structure of  $V_{23}O_0$   
showing only the vanadium ion  
position.

Published with permission Feinleib and Paul  
Copyright © American Institute of Physics



THE VANADIUM-OXYGEN SYSTEM

PHYSICAL PROPERTY	SYMBOL	VALUE	UNIT	NOTES	TEMP. (°K)	REFERENCES
Formula	V0					
Stability range	V0 <sub>0.8</sub> -V0 <sub>1.3</sub>			(Possible: V0= V+V <sub>2</sub> O <sub>3</sub> )		Stringer, Adler
Molecular Wgt.		66.95				
Density		5.92	g/cm <sup>3</sup>	6.49 (calc.)		Donnay
Color		light grey				Handbook
Symmetry		cubic				Donnay
Space Group		Fm3m Z-4				Donnay
Lattice Parameters	a <sub>0</sub>	4.099	Å			Massard et al.
		4.093				Donnay
	V-V	2.93				Bongers
V0 <sub>x</sub>	a <sub>0</sub> (Å)	Density (g/cc)	Vacancies (%)			
0.86	4.034	5.736	37.0	sintered at 1300°C		Banus et al.
0.96	4.058	5.674	31.7			
0.99	4.068	5.602	30.8			
1.02	4.077	5.583	28.9			
1.23	4.133	5.329	21.2			
1.30	4.14	5.85	22	single crystal, zero oxygen vacancies		
Melting Point		1720	°C	in vacuo		Stringer
Specific Heat		0.014 0.158 0.225	cal/g °K		50 300 1700	TPRC, p. 528

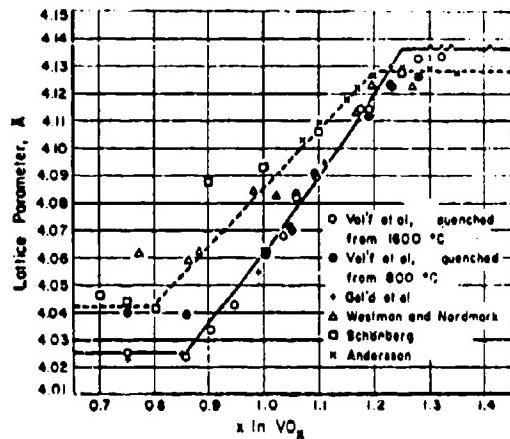
THE VANADIUM-OXYGEN SYSTEM

ELECTRICAL PROPERTY	SYMBOL	VALUE	UNIT	NOTES	TEMP. (°K)	REFERENCES
Resistivity	$VO_{0.83-0.86}$	$VO_{1.02}$	$VO_{1.2}$			
	$8 \times 10^{-4}$	$6 \times 10^{-3}$	Ω-cm	sintered	4	Honig et al.
	$8 \times 10^{-4}$	$5 \times 10^{-3}$	$9 \times 10^{-1}$	sintered, shows no $T_c$	77	Banus et al.
	$8 \times 10^{-4}$	$2 \times 10^{-3}$	$10^{-2}$		300	
	$VO_{0.919}$	$VO_{1.147}$	$VO_{1.25}$			
	$2 \times 10^{-3}$	$3 \times 10^{-2}$	— Ω-cm	sintered to 90% density, shows no $T_c$	100	Kawano et al. [A]
	$10^{-3}$	$2 \times 10^{-2}$	$2 \times 10^{-1}$		115	
	$8 \times 10^{-4}$	$5 \times 10^{-3}$	$6 \times 10^{-3}$		300	
		$2 \times 10^{-3}$	Ω-cm	1-5μ, epitaxial film on MgO, no $T_c$	77-300	Takei & Koide [A]
		$0.4 \times 10^{-3}$		0.3μ film, $VO_{0.2}$	300	Hensler et al.
		$0.8 \times 10^{-3}$		0.1μ film, $VO_{1.2}$		
Temp. Coeff.		$-3 \times 10^{-5}$	°C <sup>-1</sup>	0.3μ film, $VO_{0.2}$		Hensler et al.
		$-10^{-3}$		0.1μ film, $VO_{1.2}$		
Resistivity		$10^7$	Ω-cm	$VO_{0.9}$	94	Austin
		$10^6$		$VO$ , single crystal	83	Morin
		$10^{-2}$			300	
Transition Temp. $T_c$		114 126	°K	cooling heating		Morin
Pressure Coeff.	$dT_c/dP$	-3	$10^3$ °K/bar	$P = 25$ kbars	94, 113	Austin
Transition Temp.		88-125	°K	NMR meas., range due to variations in stoichiometry		Warren et al.

THE VANADIUM-OXYGEN SYSTEM

ELECTRICAL PROPERTY	SYMBOL	VALUE	UNIT	NOTES	TEMP. (°K)	REFERENCES
Energy Gap		6	meV	high V content		Banus et al., Kawano et al. [A]
		0.157	eV	low V content		
Seebeck Coeff.	V <sub>O</sub> .88	V <sub>O</sub> .99	V <sub>O</sub> 1.05	V <sub>O</sub> 1.23		Banus et al.
	-12	-4	+5	+22 $\mu$ V/°K	sintered	
Magnetic Susceptibility $\chi_q$	V <sub>O</sub> .85	V <sub>O</sub>	V <sub>O</sub> 1.05	V <sub>O</sub> 1.26		Kawano et al. [B]
	-5	+3	+8	+26	sintered to 90% density	
	0	+3	+17			
Magnetic Susceptibility $\chi_q$	6		$10^{-6}$ cgs	sintered, V <sub>O</sub>	300	Massard et al.
	8			sintered	90	Bogdanova & Loginov
	5				300	
	V <sub>O</sub> .92	V <sub>O</sub> 1.07	V <sub>O</sub> 1.26			Kawano et al. [A]
	25	80	115	$10^{-6}$ cgs	sintered	

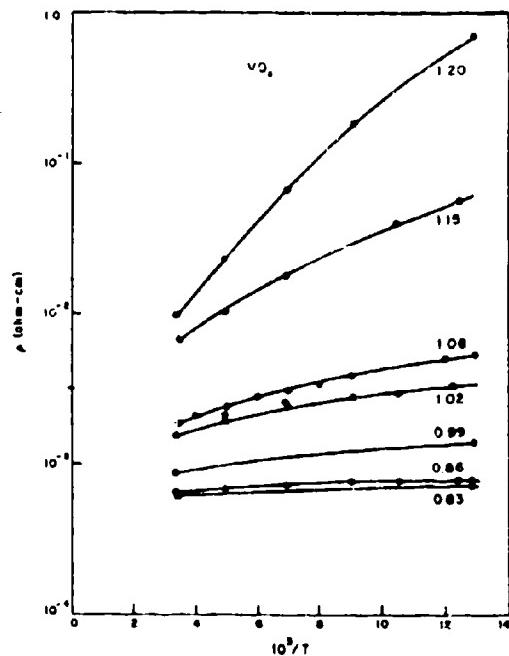
$V_0$  0.7-1.4



Lattice Parameters as a function of composition.

Published with permission  
Copyright © Elsevier  
Publishing Company

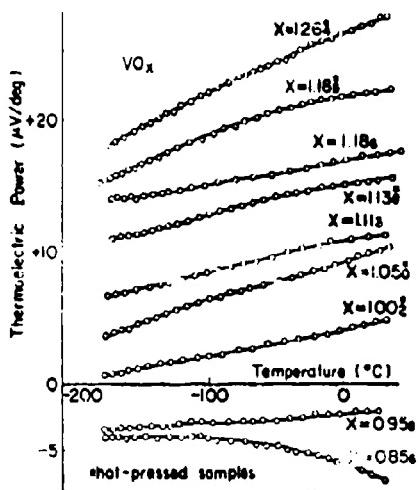
Stringer



Electrical resistivity as a function of temperature and composition for sintered samples.

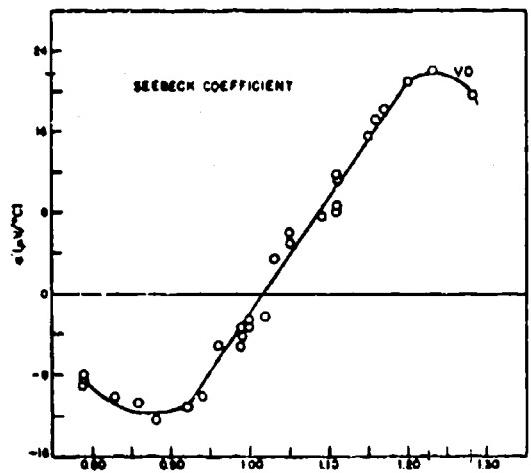
Banus et al.

$\text{VO}_{0.7-1.4}$



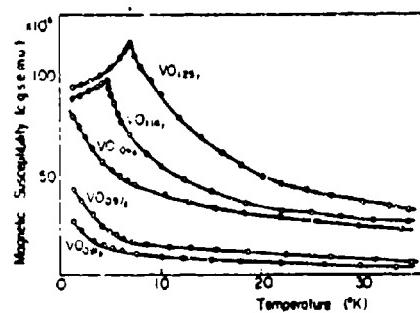
Thermoelectric power as a function  
of temperature for sintered  $\text{VO}_x$

Kawano et al., B



Thermoelectric power as a function  
of composition in sintered  $\text{VO}_x$

Banus et al.



Magnetic susceptibility as a function  
of temperature for sintered  $\text{VO}_x$

Kawano et al., B

THE VANADIUM-OXYGEN SYSTEM

PHYSICAL PROPERTY	SYMBOL	VALUE	UNIT	NOTES	TEMP. (°K)	REFERENCES
Formula		VO <sub>2</sub>				
Molecular Wgt.		82.94				
Density		4.69	g/cm <sup>3</sup>			Donnay
Color		blue				Handbook
Symmetry		monoclinic				Donnay
Space Group		P2 <sub>1</sub> /a Z-4				Donnay
Lattice Parameters	a <sub>0</sub> b <sub>0</sub> c <sub>0</sub> β	5.744 4.520 5.376 122.6	Å			Rao et al.
	V-V	2.65, 3.12	Å			Everhart & McChesney
Transition Temperature		68	°C	to rutile structure		Chamberland
Symmetry		tetragonal		(rutile)		Donnay
Lattice Parameters	a <sub>0</sub> c <sub>0</sub>	4.559 2.801	Å		357	Rao et al.
	V-O O-O	1.95 2.50, 2.87				Bongers, Westman
Temperature (1/a)(da/dT) Coeff. (1/c)(dc/dT)	0.5 3.6	10 <sup>-5</sup>	/°K		340-550	Bongers
Melting Point		1818	°K			Cook, TPRC, p. 532
Specific Heat		0.157	cal/g °K		300	TPRC, Berglund & Guggenheim
		0.25			1700-1900	TPRC

THE VANADIUM-OXYGEN SYSTEM

PHYSICAL PROPERTY	SYMBOL	VALUE	UNIT	NOTES	TEMP. (°K)	REFERENCES
Debye Temperature		750	°K		300	Berglund & Guggenheim, Derbenwick
Thermal Conductivity		65	mW/cm °K		300-360	Berglund & Guggenheim
Thermal Expansion Coefficient		24	$10^{-6}/^{\circ}\text{K}$	monoclinic, single crystal,    c-axis	68°C	Guntersdorfer
	-a	26	$10^{-6}/^{\circ}\text{K}$	tetragonal, single crystal	137°C	Hazony & Perkins, Bongers
Young's Modulus		2	$10^{12}$ dynes/cm <sup>2</sup>	monoclinic	300	Guntersdorfer
<b>ELECTRICAL PROPERTIES</b>						
Dielectric Constant		$\epsilon \perp a$	$\epsilon \parallel a$			
Optic	$\epsilon_{\omega}$	10.0	9.7			
Static	$\epsilon_0$	40.6	25.9	reflectivity meas. at 1-90μ on single monoclinic crystal	300	Barker et al.
Optic						
Monoclinic		5.6	5.54	at 0.3-6μ	300	Verleur et al.
Monoclinic			4.26	1000 Å film at 0.25 to 4μ	300	
Tetragonal			3.95	1000 Å film at 0.25 to 6μ	355	
Optic		0.6	1.2μ			
Monoclinic		8.5	9.5	single crystals & sputtered films	300	Derbenwick
Tetragonal		6	-1		350	
Optic		$\epsilon \perp a$	$\epsilon \parallel a$			
Tetragonal		3.77	4.17	single crystal at 0.25 to 3μ	355	Verleur et al.

THE VANADIUM-OXYGEN SYSTEM

ELECTRICAL PROPERTY	SYMBOL	VALUE	UNIT	NOTES	TEMP. (°K)	REFERENCES
<b>Dielectric Constant</b>						
Pressure Coeff.						
	$(1/\epsilon)(d\epsilon/dP)$	-2	$10^{-6}$ /bar			Neuman et al.
Resistivity		$5 \times 10^{-4}$	Ω-cm	high purity, single crystal	293 341	Bongers, McChesney & Guggenheim, Bando et al., Ladd & Paul
		$5 \times 10^3$		single crystal	4	Austin & Turner
		$10^{-5}$	f (Hz)	single crystal, $\parallel$ -[100]	300	Kabashima et al.
		100	$10^3-10^8$			
		25	$10^{10}$			
<u>  c-axis      a-axis</u>						
		$4 \times 10^{-2}$	$10^{-2}$ Ω-cm	epitaxial films on rutile	300	Koide & Takai
		$2 \times 10^{-3}$	$4 \times 10^{-4}$	monoclinic crystals	300	Everhart & McChesney
Temperature Coeff.	Ω-cm	TCR	Thickness			
	4.2	$-0.036/^\circ\text{C}$	700 Å	sputtered films	300	Hensler et al.
	2.3	$-0.106/^\circ\text{C}$	1000			
Pressure Coeff.	$d\rho/dP$	-2 -3.5	$10^{-5} \text{ cm}^2/\text{kg}$	single crystal, $P = 5 \times 10^3 \text{ kg/cm}^2$	293	Ladd & Paul, Guntersdorfer, Neumann et al.

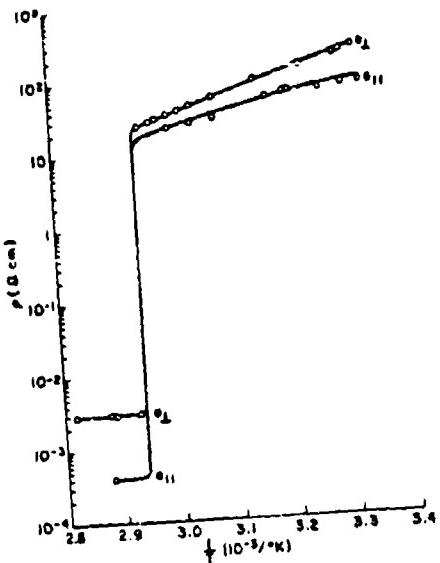
THE VANADIUM-OXYGEN SYSTEM

ELECTRICAL PROPERTIES	SYMBOL	VALUE	UNIT	NOTES	TEMP. (°K)	REFERENCES
Transition Temperature	T <sub>c</sub>	68°C				Chamberland
Pressure Coeff.	dT <sub>c</sub> /dP	+8.02	10 <sup>-5</sup> °K/kg cm <sup>-2</sup>	single crystal, P= 4x10 <sup>4</sup> kg/cm <sup>2</sup> dp= 10 <sup>4</sup> Ω-cm		Berglund & Jayaraman
		+5.90		high purity, single crystal, P= 8x10 <sup>3</sup> kg/cm <sup>2</sup>		Ladd & Paul, Neumann et al.
Transition Time		20	nsec.	1600 Å thick film, sputtered on glass		Roach & Balberg, Cope & Penr.
Mobility		0.05 0.01	cm <sup>2</sup> /V sec	sputtered film, powder	273 370	Hensler, Kitahiro et al.
		0.6 15-20		single crystal, 1 Ω-cm	300 353	Barker et al.
Effective Mass						
Electron	m <sub>n</sub>	0.5-4	m <sub>o</sub>	metallic state, calc. from optical and electric meas.	>68°C	Barker et al., Berglund & Guggenheim
	m <sub>dn</sub>	1.6-7		semiconducting state	<68°C	
	m <sub>n</sub>	1-4				
	m <sub>n</sub>	7.1		single crystal, sputtered films	>68°C	Hensler
		1			<68°C	
Energy Gap		0.6-0.7	eV	optical meas. at 0.3-6μ on a film, electrical meas. on a single crystal, photoemission meas. on a film	<68°C	Verleur et al., Heywang & Gunthersdorfer, Powell et al.

## THE VANADIUM-OXYGEN SYSTEM

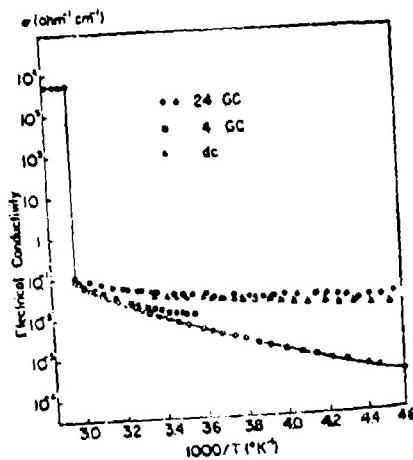
ELECTRICAL PROPERTIES	SYMBOL	VALUE	UNIT	NOTES	TEMP. (°K)	REFERENCES
Energy Gap						
Pressure Coeff.	$dE_g/dP$	$\sim 10^{-6}$	eV/kg cm <sup>-2</sup>	semiconducting state		Berglund & Jayaraman
Deformation Potential		8	eV	piezoresistance meas. on single crystal	300	Guntersdorfer
Photoemission Threshold		5.4 4.8	eV	5μ film	298 373	Powell et al.
Quantum Yield		$7 \times 10^{-3}$ $2 \times 10^{-2}$	electrons/proton		298 373	Powell et al.
Seebeck Coeff.		-21.1 -23.1 -30 to -400	μV/°C	c-axis ⊥ c-axis	75°C 300	Berglund & Guggenheim, Hensler
		-900 -750		single crystal	293 333	Kitahiro & Watanabe, Bongers
		-130		700-1300 Å, single crystal, sputtered films	300	Hensler
Magnetic Susceptibility	$\chi_g$	0.88	$10^{-6}$ cgs	single crystals	100-300	Barker et al., Hill & Martin
		1.0 7.9	$10^{-6}$ cgs	⊥-c   -c	293-340 340-373	Berglund & Guggenheim
Reflectivity		metallic		$\lambda = 0.7-0.8\mu$	70°C	Mokerov & Rakov, Barker et al.
Emissivity		2.5 4.4 2.0	$10^{-2}$ W/cm <sup>2</sup>	single crystal	300 340 341	Boyle & Verleur

$\text{VO}_2$  - ELECTRICAL RESISTIVITY



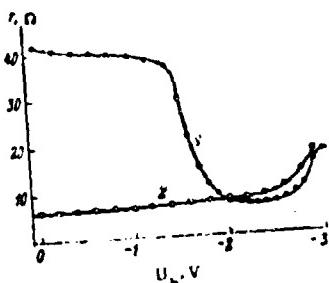
Resistivity of single crystal  $\text{VO}_2$  as a function of temperature, measured parallel and normal to the monoclinic  $a$ -axis.

Published with permission Everhart & McChesney  
Copyright © American Institute of Physics



The dc and microwave conductivities of single crystals, as a function of temperature.

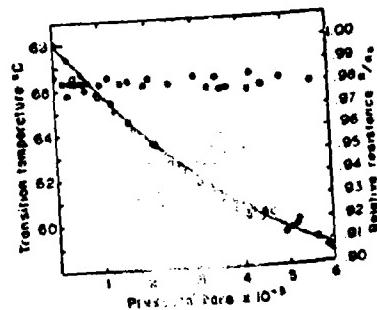
Kabashima et al.



Resistance as a function of bias voltage at 296 K.

1. Increasing voltage
2. Decreasing voltage

Published with permission Valiev et al.  
Copyright © American Institute of Physics

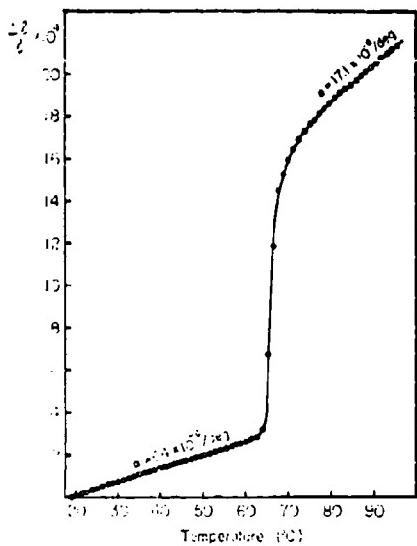


Pressure dependence of the transition temperature in single crystal  $\text{VO}_2$  at  $24.5^\circ\text{C}$

- increasing pressure
- ◇ decreasing pressure
- resistance normalized to atmospheric pressure

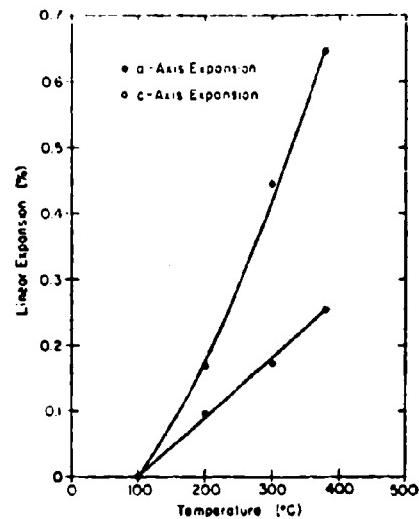
Published with permission Neumann et al.  
Copyright © American Institute of Physics

## $\text{VO}_2$ - PHASE TRANSITION



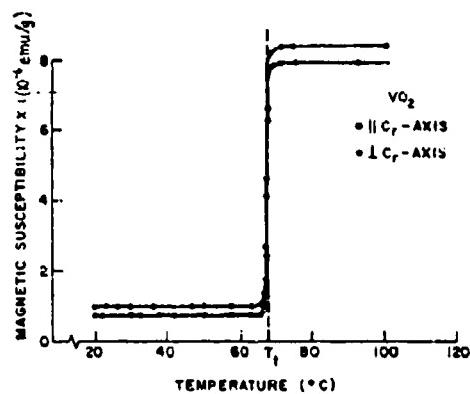
Thermal expansion as a function of temperature for sintered  $\text{VO}_2$

Kawakubo & Nakagawa



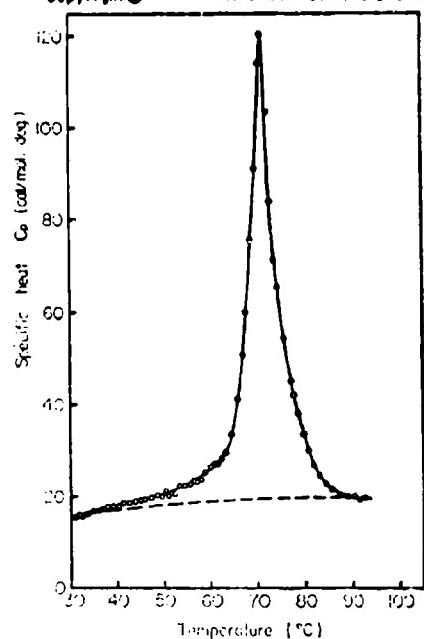
Thermal expansion of tetragonal  $\text{VO}_2$  along two axes.

Published with permission Kirchner  
Copyright © American Ceramic Society



Magnetic susceptibility as a function of temperature in single crystal  $\text{VO}_2$  near the transition temperature.  
Measurements are parallel and normal to the rutile  $c$ -axis.

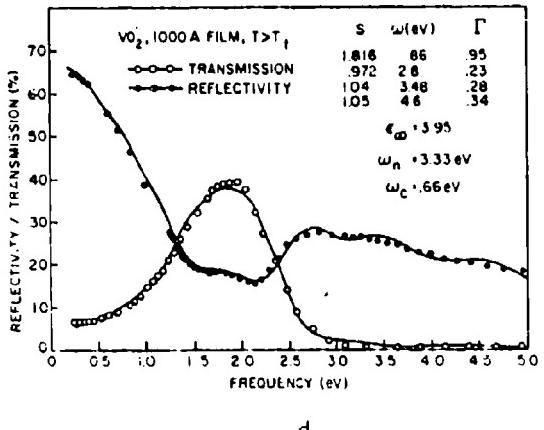
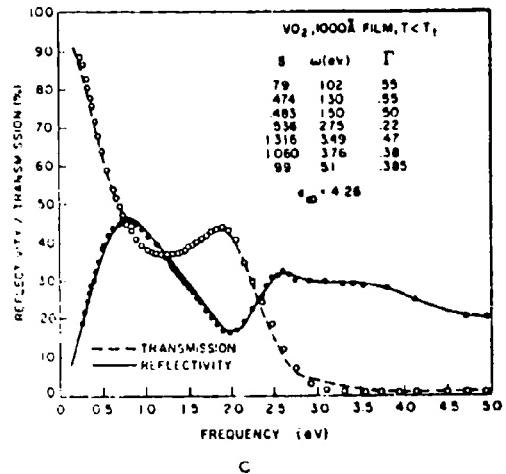
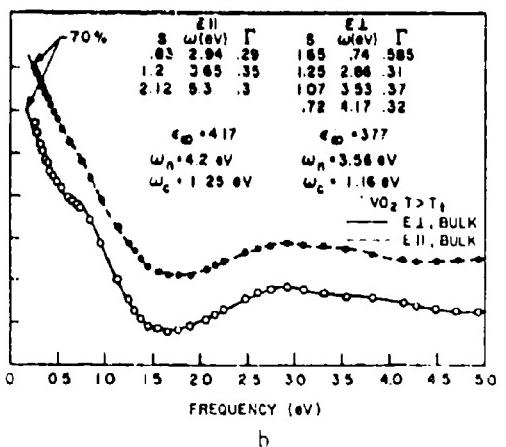
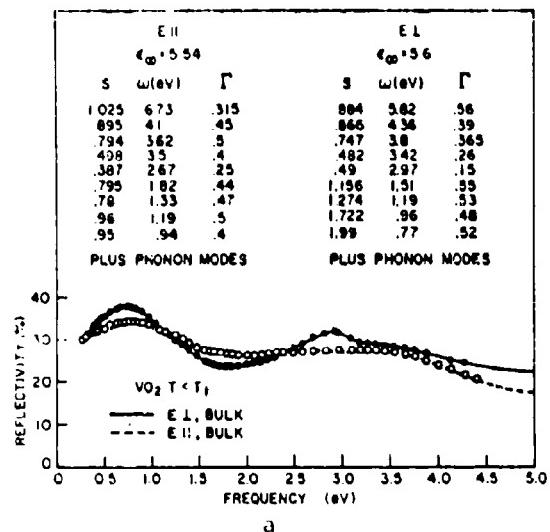
Published with permission Berglund & Guggenheim  
Copyright © American Institute of Physics



Specific heat as a function of temperature for sintered  $\text{VO}_2$

Kawakubo & Nakagawa

## $\text{VO}_2$ - OPTICAL PROPERTIES

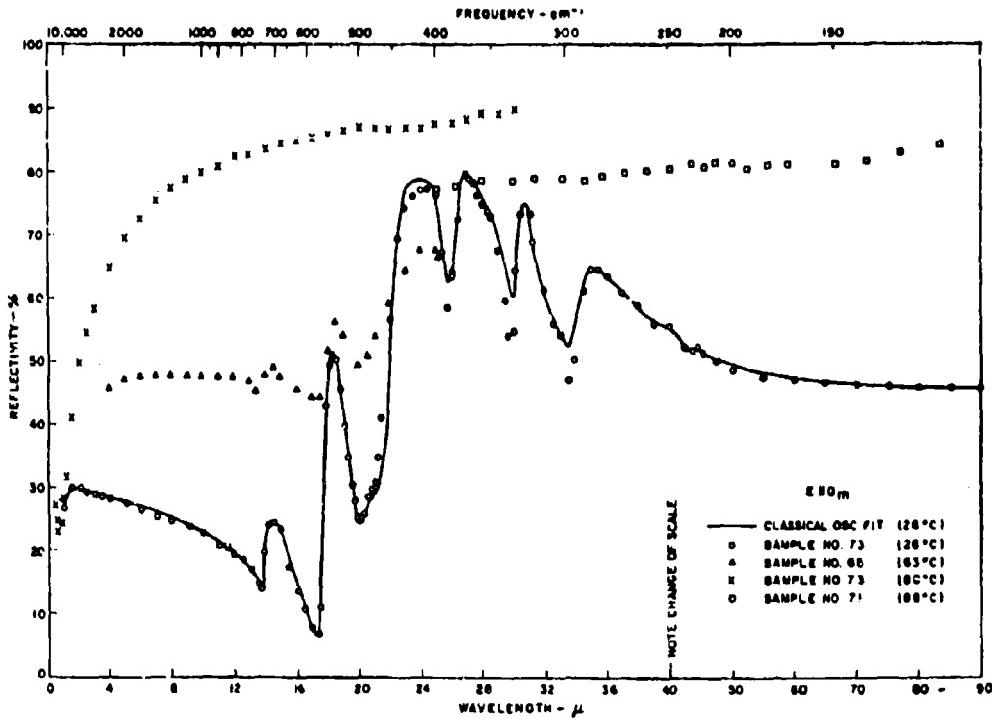


Reflectivity/Transmission data as a function of photon energy for single crystals and films of vanadium dioxide. The classical oscillator fit is shown at 300°K as well as slightly above the transition temperature, 355°K

- a. bulk single crystals at 300°K
- b. bulk single crystals at 355°K
- c. 1000 Å film on sapphire substrate at 300°K
- d. 1000 Å film on sapphire substrat. at 355°K

Published with permission  
Copyright © American Institute of Physics  
Verleur et al.

## $\text{VO}_2$ - REFLECTIVITY



Reflectivity as a function of wavelength at three temperatures.  
The solid curve is a fit for data below the transition temperature,  
at 63°C. Data points marked by a triangle were taken on cooling.

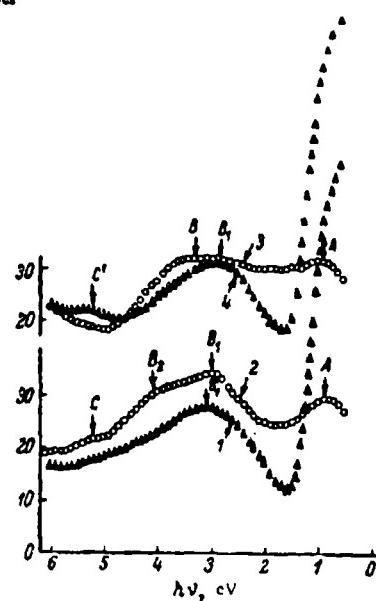
Published with permission Barker et al.  
Copyright © American Institute of Physics

Reflectivity as a function of wavelength  
for single crystals, measured above and  
below the transition temperature.

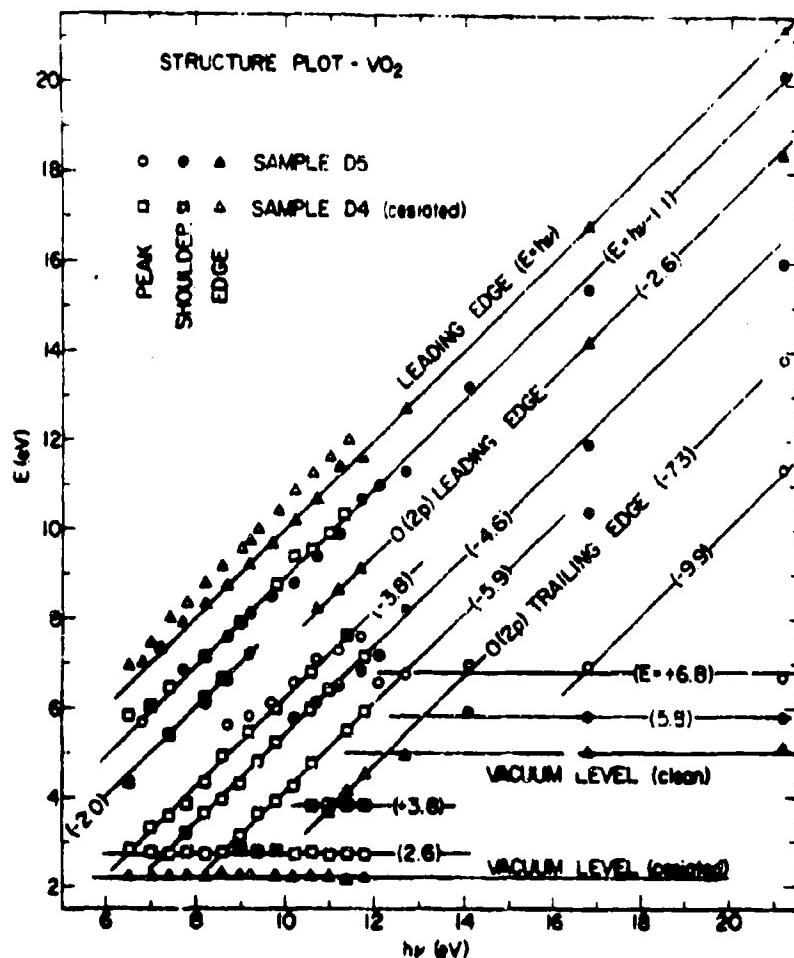
1.  $E \perp c_r$  above 70°C
2.  $E \perp a_m$  at 20°C
3.  $E \parallel a_m$  at 20°C
4.  $E \parallel c_r$  above 70°C

Structure above 2 eV is associated with  
electron transitions; below 2 eV the  
reflectivity is metallic.

Published with permission Mokerov & Rakov  
Copyright © American Institute of Physics

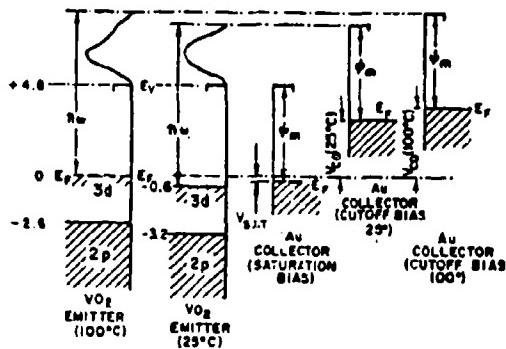


VO<sub>2</sub> - BAND STRUCTURE



Electron energy,  $E$ , is measured relative to the uppermost occupied level. The location of the structure relative to the uppermost occupied level is the same for V<sub>2</sub>O<sub>4</sub> and V<sub>4</sub>O<sub>8</sub> within the resolution of the photoemission.

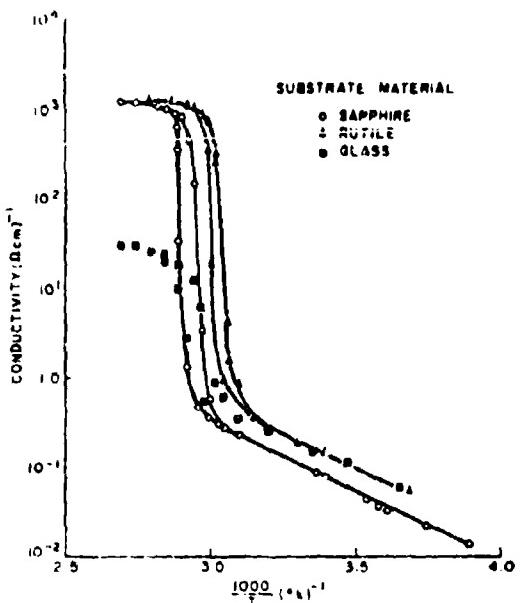
Derbenwick



Energy level and bias relationships for VO<sub>2</sub> above and below the transition temperature.  $E_F$  is the Fermi level and  $E_V$  marks the vacuum level. The energy zero point is placed at the Fermi level.

Published with permission Powell et al.  
Copyright © American Institute of Physics

## $\text{VO}_2$ - FILMS



Electrical Conductivity as a function of temperature for  $\text{VO}_2$  films.

Curves show the effects of various substrates on the transition temperature.

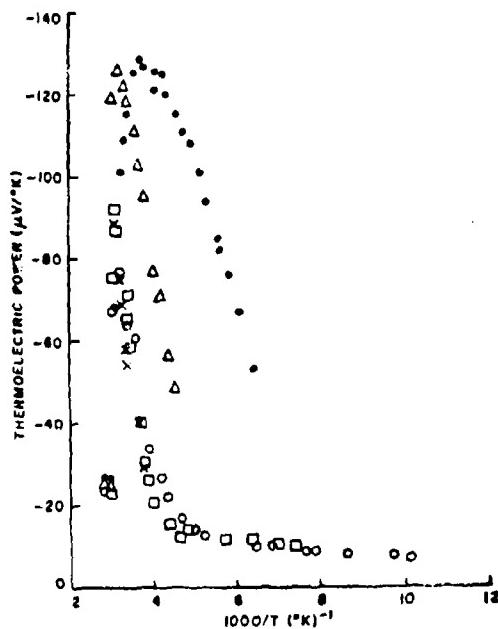
Rozgonyi & Hensler

Published with permission  
Copyright © American  
Institute of Physics

Thermoelectric power as a function of temperature for  $\text{VO}_2$  films of varied thickness, deposited on various substrates.

- |   |                         |             |
|---|-------------------------|-------------|
| X | $\text{Al}_2\text{O}_3$ | 670 Å thick |
| □ | "                       | 1500 Å      |
| ○ | $\text{TiO}_2$          | 1500 Å      |
| △ | $\text{Al}_2\text{O}_3$ | 1300 Å      |
| ● | "                       | 1300 Å      |

Published with permission Hensler  
Copyright © American Institute of Physics



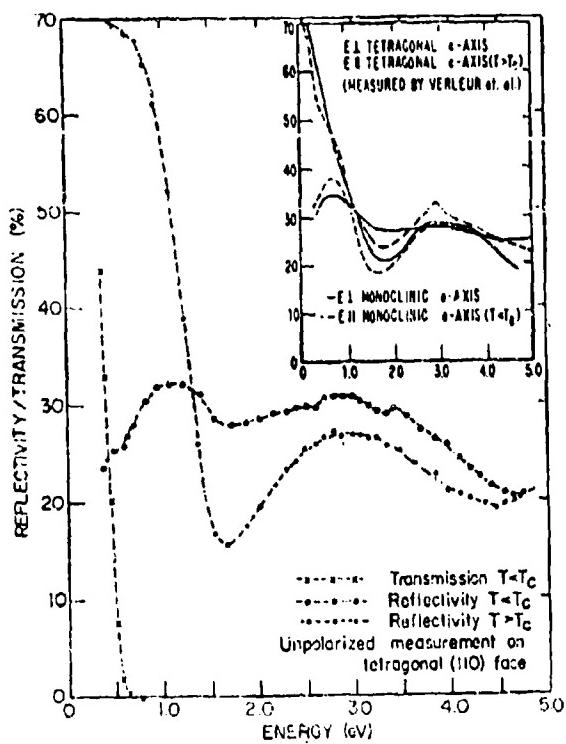
THE VANADIUM-OXYGEN SYSTEM

PROPERTY	SYMBOL	VALUE	UNIT	NOTES	TEMP. (°K)	REFERENCES
Formula		V <sub>2</sub> O <sub>4</sub>				
Molecular Wt.		165.884				
Density		4.4	g/cm <sup>3</sup>			Cook
Symmetry		monoclinic			<70°C	Chamberland, Minomura & Nagasaki
Lattice Parameters	a <sub>0</sub>	5.753	°A		335	Chamberland, Minomura & Nagasaki
	b <sub>0</sub>	4.524				
	c <sub>0</sub>	5.382				
	β	122.62°				
Symmetry		tetragonal		(rutile)	>/0°C	Minomura & Nagasaki, King & Suber
Lattice Parameters	a <sub>0</sub>	4.54	°A		344	Minomura & Nagasaki
	c <sub>0</sub>	2.85				
Coefficient of Expansion		5.4	10 <sup>-6</sup> /°K	(tetragonal)		King & Suber
Shift in Coefficient		-1	10 <sup>-4</sup> /°K		67°C	Minomura & Nagasaki
Melting Point		1547	°C			TPRC, p. 532, Cook
Specific Heat		0.18 0.25 0.25	cal/g°K		300 1700 1800	TPRC, p. 532

THE VANTZIUM-OXYGEN SYSTEM

ELECTRICAL PROPERTY		SYMBOL	VALUE	UNIT	NOTES	TEMP. (°K)	REFERENCES
Dielectric Constant							
Optical		$\epsilon_{\infty}$	9		tetragonal, E  c-axis	353	Barker et al.
Resistivity			$10^{-4}$ 10	Ω-cm	single crystal, high quality, oriented   c-axis	>339 <339	Ladd & Paul
Transition Temperature			66	°C			Ladd & Paul
Pressure Coeff.		$dT_c/dP$	6	$10^{-5}$ °K/bar	P= 8 kbars		Ladd & Paul
Resistivity			$10^{-2}$	Ω-cm	amorphous film, rf-sputtered on substrate at 135°C	300	MacKenzie
Energy Gap		$E_g$	0.65	eV	transmission meas. on single crystal	300	Ladd & Paul

## V<sub>2</sub>O<sub>4</sub> - REFLECTIVITY

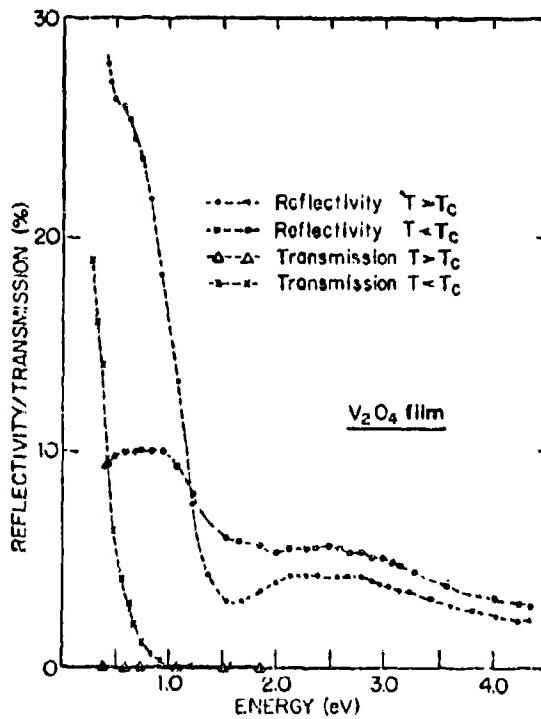


Reflectivity/Transmission as a function of wavelength in a single crystal, above and below the transition temperature, (300 and 360°K). Transmission is also shown for a thin sample at 300°K

Fan & Paul

Reflectivity/Transmission of a single crystal, epitaxial film, grown by vapour transport. Data are taken above (350°K) and below (300°K) the transition temperature.

Fan & Paul



## THE VANADIUM-OXYGEN SYSTEM

PROPERTY	SYMBOL	VALUE	UNIT	NOTES	TEMP. (°K)	REFERENCES
Formula		V <sub>5</sub> O <sub>9</sub>		VO <sub>1.8</sub>		Kosuge [B]
Molecular Wgt.		398.71				
Symmetry		triclinic				Donnay
Lattice Parameters	a <sub>0</sub>	7.004	Å			Donnay
	b <sub>0</sub>	7.825				
	c <sub>0</sub>	5.465				
	α	97°39'				
	β	109° 2'				
	γ	94° 6'				
Density		4.72	g/cm <sup>3</sup>			Donnay
Electrical Resistivity		10 <sup>-3</sup> 10 <sup>3</sup> -10 <sup>4</sup>	Ω-cm	single crystal	130-300 125	Okinaka et al. [D]
Transition Temperature		130	°K	single crystal		Okinaka et al. [D]
Seebeck Coeff.		-10 to -20	µV/°K	single crystal	130-300	Okinaka et al. [D]
		-200			125	
		-800			110	
Magnetic Susceptibility	X <sub>g</sub>	10	10 <sup>-6</sup> cgs	single crystal	77-140	Nagasawa et al. [A]
		45			140	Kosuge [B]
		28			265	
Néel Temperature		162	°K	sintered		Kosuge et al. [A]

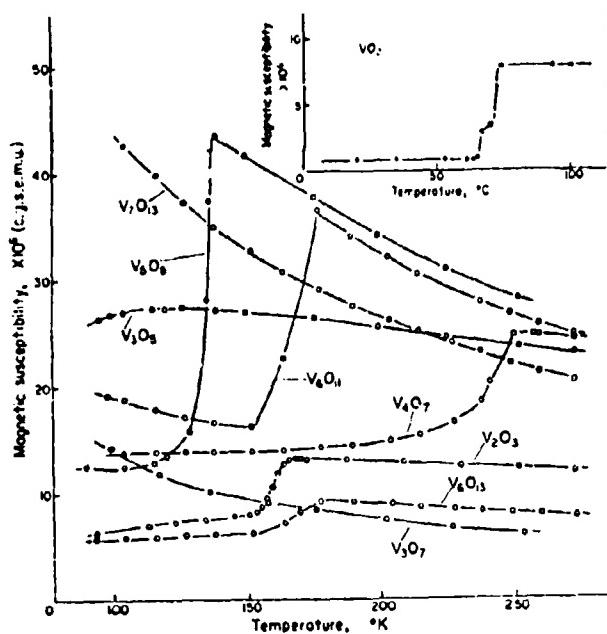
THE VANADIUM-OXYGEN SYSTEM

PROPERTY	SYMBOL	VALUE	UNIT	NOTES	TEMP. (°K)	REFERENCES
Formula		V <sub>6</sub> O <sub>13</sub>		V <sub>2</sub> O <sub>3</sub> .16-2.17		Kosuge [B]
Molecular Wgt.		513.652				
Melting Point		708	°C			Kosuge [B]
Symmetry		monoclinic		V <sub>12</sub> O <sub>26</sub>		Donnay
Lattice Parameters	a <sub>0</sub>	11.90				Donnay
	b <sub>0</sub>	3.671				
	c <sub>0</sub>	10.122				
	β	100°52'				
Expansion Coeff.		-1.62	10 <sup>-4</sup> /°K	sintered	80-173	Kosuge et al. [B]
		+1.14	10 <sup>-5</sup> /°K		173-300	
Electrical Resistivity		10 <sup>3</sup>	Ω-cm	sintered	300	Kachi et al.
		3x10 <sup>5</sup>			156	
		2x10 <sup>4</sup>			157	
		2.5x10 <sup>6</sup>			100	
Transition Temperature		156	°K	electrical meas.		
		154		magnetic meas.		
Pressure Coeff.	dT <sub>C</sub> /dP	-1.06	10 <sup>-4</sup> °K/bar	single crystal		Kosuge et al. [B]
Magnetic Susceptibility	X <sub>g</sub>	6	10 <sup>-6</sup> cgs	sintered	77-150	Kosuge et al. [A,B]
		9			175	
		8			280	
Néel Temperature		155	°K			Kosuge et al. [A]

THE VANADIUM-OXYGEN SYSTEM

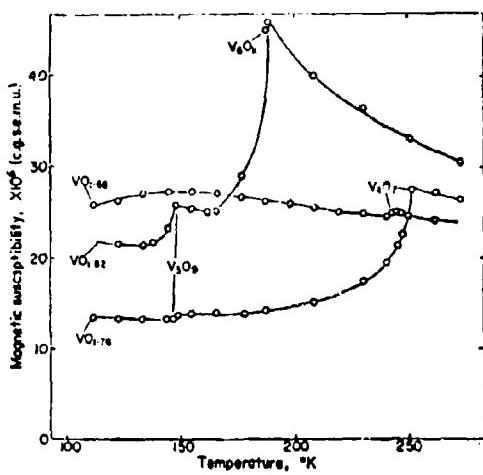
PROPERTY	SYMBOL	VALUE	UNIT	NOTES	TEMP. (°K)	REFERENCES
Formula		V <sub>6</sub> O <sub>11</sub>		V01.83		Kosuge[B]
Molecular Wgt.		481.652				
Electrical Resistivity		10 <sup>-1</sup> 10 <sup>2</sup>	Ω-cm	single crystal 177	177-300 177	Okinaka et al.[C]
Transition Temperature		177	°K			Okinaka et al.[C]
Seebeck Coeff.		-10 -900	μV/°K	single crystal	177-300	Okinaka et al.[C]
Magnetic Susceptibility	X <sub>g</sub>	20 36 31	10 <sup>-6</sup> cgs	single crystal, T <sub>c</sub> = 170°K	77 170 250	Nagasawa et al.[B], Kosuge[B]
Formula		V <sub>7</sub> O <sub>13</sub>		single crystal		Okinaka et al.[C]
Electrical Resistivity		10 <sup>-3</sup>	Ω-cm		120-300	
Seebeck Coeff.		-1	μV/°K		120-300	
Magnetic Susceptibility	X <sub>g</sub>	44 22	10 <sup>-6</sup> cgs		100 250	Kosuge[B]
Formula		V <sub>4</sub> O <sub>7</sub>		single crystal		Okinaka et al.[E]
Electrical Resistivity		10 <sup>-2</sup> 2x10 <sup>-3</sup> 10 <sup>2</sup>	Ω-cm		300 250 200	
Seebeck Coeff.		-10 -230	μV/°K		250-300 200	
Transition Temperature		250	°K			
Magnetic Susceptibility	X <sub>g</sub>	14 24	10 <sup>-6</sup> cgs		100-175 250-260	Kosuge[B]

VANADIUM DIOXIDES



Magnetic susceptibility as a function of temperature  
for a series of vanadium dioxides.

Kosuge, B

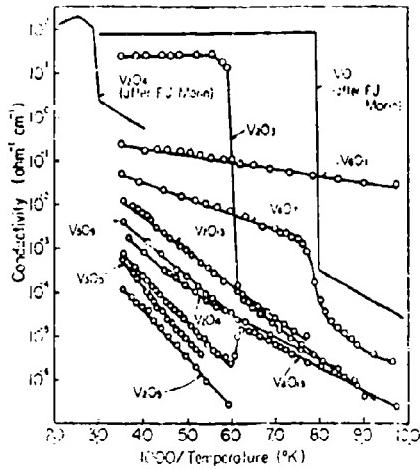


Magnetic susceptibility as a function  
of temperature, employed for the phase  
identification of a series of non-  
stoichiometric  $V_2O_4$  compounds.

Kosuge, B

Published with permission  
Copyright © Pergamon Press

## VANADIUM DIOXIDES



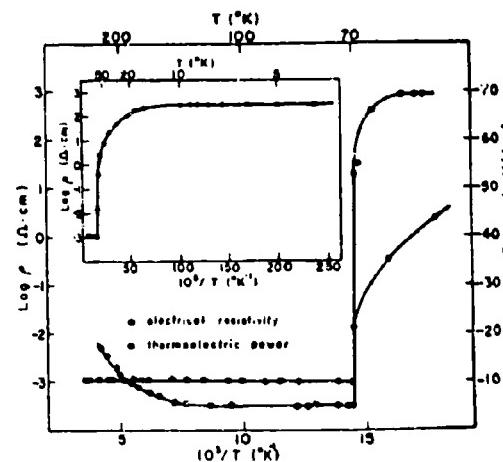
Electrical conductivity as a function of temperature for a series of vanadium oxides.

Kachi et al.

Electrical resistivity and thermoelectric power for V<sub>8</sub>O<sub>15</sub> as a function of temperature. The insert shows the electrical resistivity-temperature curve down to 4°K

Okinaka et al., B

Published with permission  
Copyright (c) North Holland Publishing Co.



THE VANADIUM-OXYGEN SYSTEM

PROPERTY	SYMBOL	VALUE	UNIT	NOTES	TEMP. (°K)	REFERENCES
Formula		V <sub>2</sub> O <sub>5</sub>				
Molecular Weight		181.88				
Density		3.357 2.42-2.69	g/cm <sup>3</sup>	single crystal amorphous	298	Kennedy et al.
Color		pale yellow		transparent		Kenny et al.
Cleavage		(100)		acicular habit		Donnay
Symmetry		orthorhombic				Donnay
Space Group		Pnm2 Z-2				Donnay
Lattice Parameters	a <sub>0</sub> b <sub>0</sub> c <sub>0</sub>	11.510 4.369 3.563	Å			Bachmann et al.
Melting Point		668 676	°C	single crystal, loses oxygen on heating in vacuo at 600°C		Kennedy et al.
Specific Heat		0.167 0.227	cal/g°K		300 950	TPRC, p. 534
Thermal Expansion Coefficient		2 55.4 8	10 <sup>-6</sup> /°K	a-axis    b-axis    c-axis	25-600°C	Kennedy et al.
ELECTRICAL PROPERTIES						
Dielectric Constant						
Optical	ε <sub>∞</sub>	~ 4				Kenny et al.

THE VANADIUM-OXYGEN SYSTEM

PROPERTY	SYMBOL	VALUE	UNIT	NOTES	TEMP. (°K)	REFERENCES
Dielectric Constant						
Static	$\epsilon_0$	6.89		pressed powder at 6 GHz	300	Kiriashkina et al.
Resistivity	a	b	c (axes)			
	170	4700	670 ohm-cm	single crystal	298	Kennedy et al.
	$5 \times 10^8$	$10^{10}$	$2 \times 10^8$	single crystal platelets grown at 700°C, laminar	100	McCulloch
	$10^3$	$2 \times 10^3$	$5 \times 10^2$	with mirror surface	300	
	$10^8$	$10^{10}$	$3 \times 10^7$	high purity, single crystal	77	Volzhenskii & Pashkovskii,
	$2 \times 10^4$	$10^5$	200		300	Ioffe & Patrina, Patrina & Ioffe
	120	$10^4$	50		450	
	1.6	4	$0.4 \times 10^3$ ohm-cm	single crystal	293	Allersma et al.
		25	ohm-cm	liquid in air	670°C	
		7		liquid in argon		
		$10^5$		high density, amorphous film	300	
		$10^6$		low density, amorphous film	300	
		$1.1 \times 10^6$		0.5-5μ thick, amorphous film	300	Kennedy et al.
		$3 \times 10^4$	ohms	P < 100 kbars	300	Minomura &
		$10^3$		P = 100-105 kbars		Drickamer
		$4 \times 10^4$		P > 105 kbars		
		$10^4$		P > 300 kbars		
Mobility		5	$\text{cm}^2/\text{V sec}$	high purity, macrocrystalline	300	King & Suber

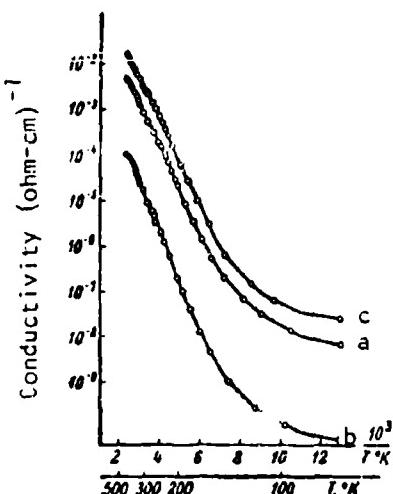
THE VANADIUM-OXYGEN SYSTEM

PROPERTY	SYMBOL	VALUE	UNIT	NOTES	TEMP. (°K)	REFERENCES
Mobility	a	b	c (axes)			
	$10^{-2}$	$3 \times 10^{-4}$	$5 \times 10^{-2}$	high purity, single crystal	300	Volzhenskii & Pashkovskii
	$10^{-2}$	$10^{-2}$	$10^{-1}$		440	
Energy Gap	$E_{11-c}$	$E_{11-a}$	eV	optical meas. on high purity single crystal	300	Kenny et al.
	2.34	2.36				
	2.49	2.54		single crystal, optical meas. at	0	Bodo & Hevesi
	2.30	2.32		$0.47\text{-}0.56 \mu$	300	
Temperature Coefficient	$dE_g/dT$	-6.1	-7.3	$10^{-4} \text{ eV}/\text{°K}$	293-653	Bodo & Hevesi
Seabeck Coefficient	a	b	c (axes)			
	-5.8	-6.4	$-8 \mu\text{V}/\text{°K}$	high purity, single crystal,	180	Volzhenskii & Pashkovskii
	-9	-8.2	-10	max. at 250°K	250	
	-8.4	-8	-9		420	
			$-1000 \mu\text{V}/\text{°K}$	single crystal	300	Ioffe & Patrina
Magnetic Susceptibility	$x_g$	+0.4	$10^{-6} \text{ cgs}$	yellow form	300	Tourky et al.
		+1.1			100-400	Roch
	$H \perp b\text{-axis}$	$H \parallel b\text{-axis}$		single crystal plates, $H=5 \text{ kOe}$	77-300	Khan et al.
	0.3	0.2 ( $10^{-6}$ )				
OPTICAL						
Transmission		60	%	0.8 $\mu$ thick film $\lambda = 0.52 \mu$		Sinciair et al.

THE VANADIUM-OXYGEN SYSTEM

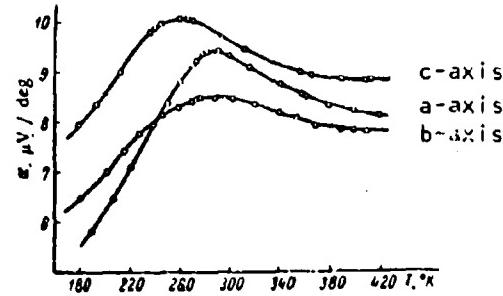
PROPERTY	SYMBOL	VALUE	UNIT	NOTES	TEMP. (°K)	REFERENCES
Refractive Index		Wavelength ( $\mu$ )				
		0.55-0.75	0.6708	0.5893		
	$n_a$	2.07	2.70	2.89	single crystal, birefringent	300
	$n_b$	1.97	2.07	2.10		Kenny et al., King & Suber
	$n_c$	2.12	2.45	2.55		

V<sub>2</sub>O<sub>5</sub> - ELECTRICAL PROPERTIES



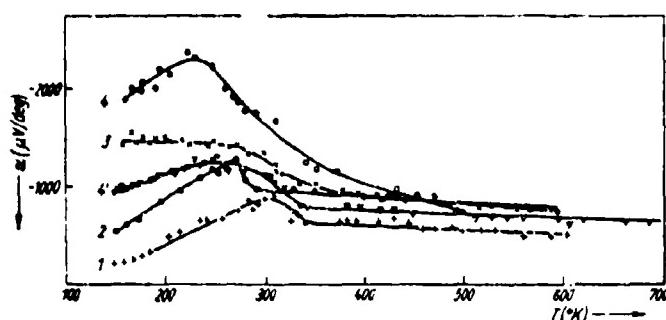
Electrical conductivity as a function of temperature in single crystal V<sub>2</sub>O<sub>5</sub> along the three crystal axes.

Volzhenskii & Pashkovskii,  
Ioffe & Patrina  
Published with permission  
Copyright © American Institute of Physics



Thermoelectric power in single crystal V<sub>2</sub>O<sub>5</sub> grown under 5 atm. oxygen pressure. Maximum at 250°K for thermal emf along the c-axis.

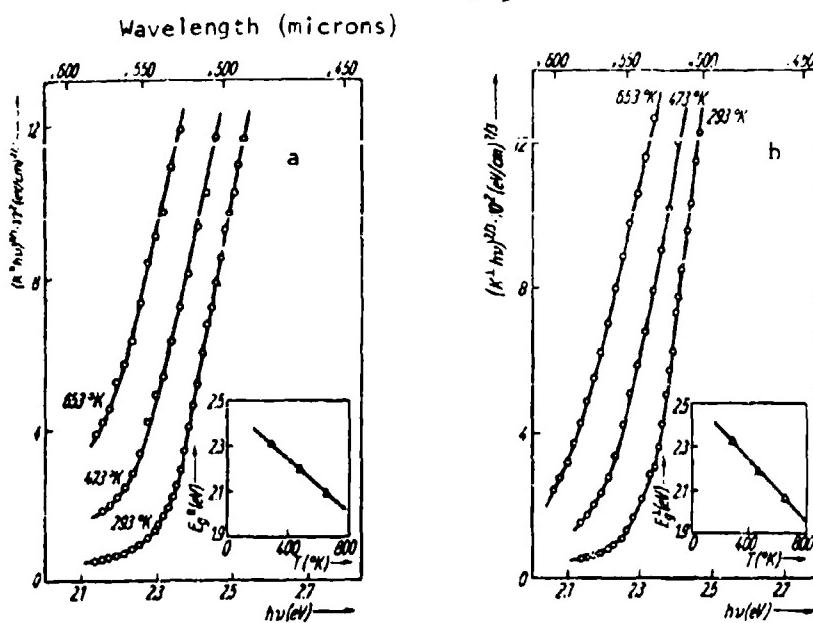
Published with permission Volzhenskii & Pashkovskii  
Copyright © American Institute of Physics



Thermoelectric power as a function of temperature for V<sub>2</sub>O<sub>5</sub> single crystals. #4 is annealed at 800°K

Published with permission Ioffe & Patrina  
Copyright © Academic Press

$V_2O_5$  - OPTICAL PROPERTIES

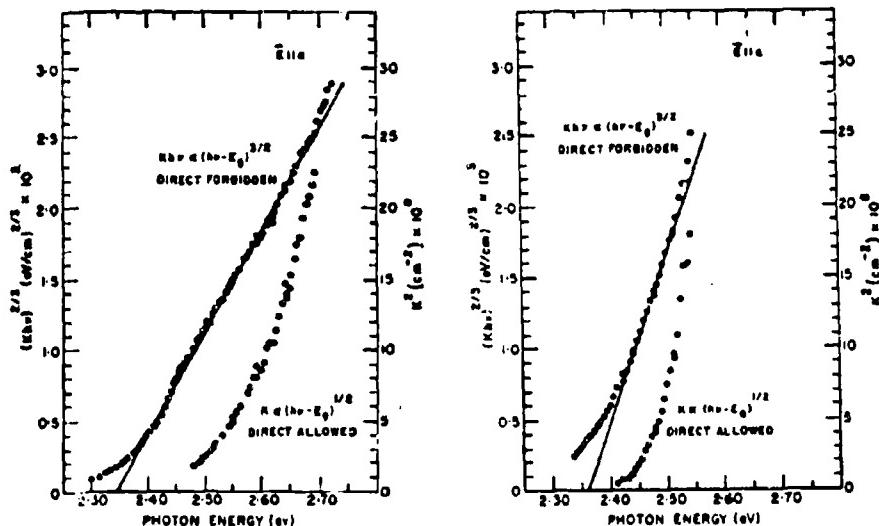


Absorption edge as a function of wavelength in single crystals of  $V_2O_5$  at three temperatures.

- a. E parallel to c-axis
- b. E normal to c-axis

Bodo & Hevesi

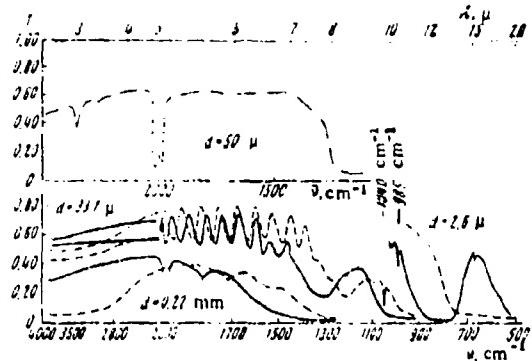
Published with permission  
Copyright © Academic Press



Absorption edge as a function of wavelength in single crystals of  $V_2O_5$  at 293°K.

Published with permission  
Copyright © Pergamon Press Kenny et al.

$V_2O_5$  - OPTICAL PROPERTIES

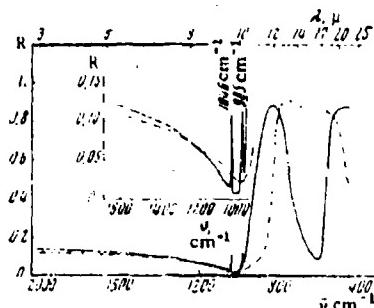


Transmission spectra of single crystals at 300°K.

----- E II a

- - - - - E II b

— E II c



Reflectance spectra of single crystals;  
spectra in the narrow band region are  
shown in the insert.

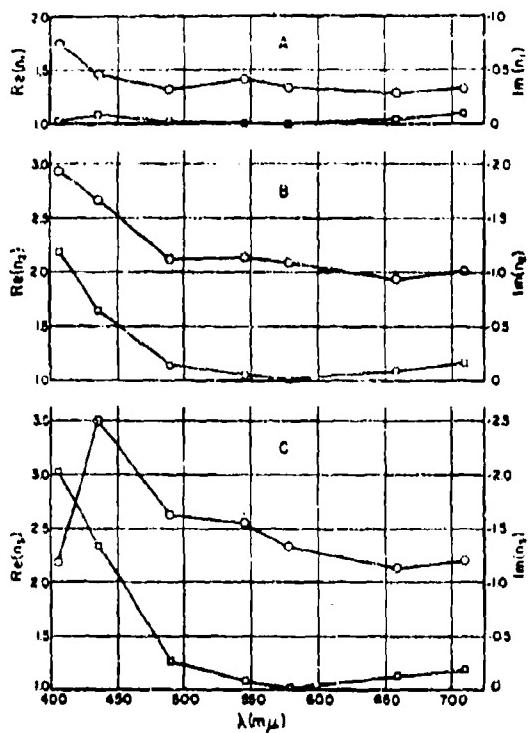
— E II a

----- E II c

Published with permission  
Copyright © American  
Institute of Physics

Hevesi et al.

## $V_{2}O_5$ - OPTICAL PROPERTIES



Optical constants of single crystal  $V_{2}O_5$  at 300°K (monoclinic phase)

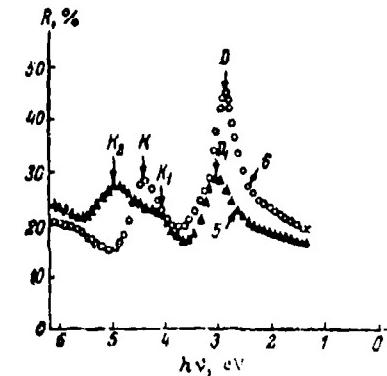
- The three refractive indices as a function of wavelength
- Imaginary components

Published with permission  
Copyright ©

Jacobsen & Kerker  
Journal of the Optical  
Society of America

Transmission as a function of  
wavelength for a sputtered  
 $V_{2}O_5$  film,  $0.8 \mu$  thick.

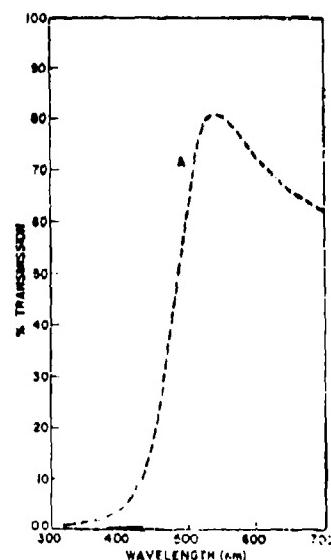
Published with permission  
Copyright © Sinclair et al.  
Electrochemical Society



Reflectivity as a function of wavelength for single crystals at 300°K

5. Ell c-axis, 6. Ell a-axis

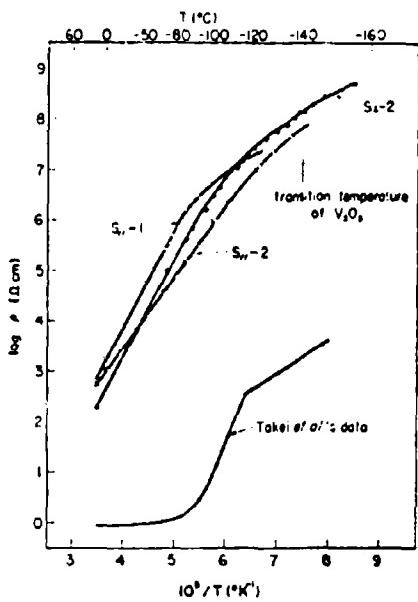
Published with permission Mokerov & Rakov  
Copyright © American Institute of Physics



THE VANADIUM-OXYGEN SYSTEM

PROPERTY	SYMBOL	VALUE	UNIT	NOTES	TEMP. (°K)	REFERENCES
Formula		V <sub>3</sub> O <sub>5</sub>		VO <sub>1.65-1.67</sub>		Kosuge [B]
Molecular Weight		232.826				
Density		4.55	g/cm <sup>3</sup>			Donnay
Symmetry		monoclinic		Z=4		Donnay
Lattice Parameters	a <sub>0</sub>	9.835	Å			Donnay
	b <sub>0</sub>	5.031				
	c <sub>0</sub>	6.974				
	θ	109° 28'				
Electrical Resistivity		250	ohm-cm	single crystal, meas. ⊥ growth-axis, slightly anisotropic, no transition	300	Okinaka [A] et al.
		10 <sup>6</sup>			185	
		2 × 10 <sup>8</sup>			115	
		2 × 10 <sup>3</sup>		sintered	300	Kachi et al.
		2 × 10 <sup>5</sup>			185	
Seebeck Coefficient		-250	μV/°K	single crystals	300	Okinaka [A] et al.
		-400			200	
Magnetic Susceptibility	x <sub>g</sub>	24	10 <sup>-6</sup> cgs	single crystals	250	Nagasawa [B] et al.
		30			77	

$V_3O_5$  - ELECTRICAL PROPERTIES

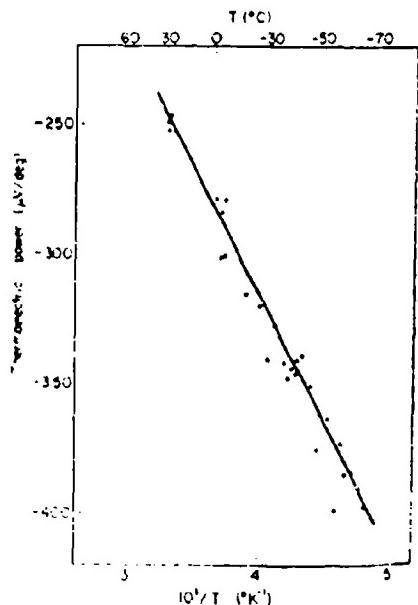


Electrical resistivity as a function of temperature for single crystal  $V_3O_5$ . Two samples were measured; from 250 to 300 $^{\circ}\text{K}$  by a four point method and below 250 $^{\circ}\text{K}$  by a two point method. Measurements were made as indicated, parallel and normal to the growth axis.

Okinaka et al.

Thermoelectric power as a function of temperature for single crystals.

Okinaka et al.



THE VANADIUM-OXYGEN SYSTEM

PHYSICAL PROPERTY	SYMBOL	VALUE	UNIT	NOTES	TEMP. (°K)	REFERENCES
Formula		V <sub>2</sub> O <sub>3</sub>				
Molecular Wgt.		149.88				
Density		5.05	g/cm <sup>3</sup>	monoclinic		Donnay
Color		black				Handbook
Symmetry		monoclinic				Donnay
Lattice Parameters	a <sub>0</sub>	13.88	Å	<160 °K		Donnay
	b <sub>0</sub>	4.98				
	c <sub>0</sub>	8.57				
	β	91°36'				
	V-V	2.745	Å	face (a-c plane)		Dernier &
	V-V	2.987		edge		Marezio
Symmetry		hexagonal		α-corundum		Donnay
Lattice Parameters	a <sub>0</sub>	4.948	Å			McWhan &
	c <sub>0</sub>	13.97				Rice,
	V-V	2.700		face		Nakahira et
	V-V	2.872		edge		al., Newnham
						& de Haan
Density		4.98	g/cm <sup>3</sup>	single crystal		Zhuze et al. [A]
Melting Point		2050	°C			Stringer
Specific Heat		0.165	cal/gr °K		300	TPRC,
		0.24			1700	p. 530
		0.25			1800	

THE VANADIUM-OXYGEN SYSTEM

PHYSICAL PROPERTY	SYMBOL	VALUE	UNIT	NOTES	TEMP. (°K)	REFERENCES
Thermal Expansion		~2	$10^{-4}$ /°K	hot pressed at 1100°C	173°C	Fox
		~1	$10^{-5}$ /°K		300-800°C	
<b>ELECTRICAL PROPERTY</b>						
Dielectric Constant						
Static	$\epsilon_0$	15 ( $\pm 20\%$ )		polycrystalline at 1 MHz	53	MacMillan, p. 18
		18		$V_2O_3$ , <sub>7</sub> pressed powder,	<160	Samokhavalov
		36		$\rho_{300} = 50 \Omega\text{-cm}$ at 10 GHz		
Optical	$\epsilon_\infty$	~5		single crystal	$>T_c$	Zhuze et al. [8]
Electrical Resistivity		$1.3 \times 10^{-4}$	$\Omega\text{-cm}$	high purity, single crystal	300-170	Goodman
		$10^5$			168	
		$10^7$			115	
<b>  -c plane      -a plane</b>						
		$3 \times 10^{-4}$	$1 \times 10^{-4}$	single crystal	285	MacMillan
		$5.6 \times 10^{-4}$	$6.3 \times 10^{-4}$	single crystal	273	Feinleib & Paul
		$10^4$			150	
		$10^5$			120	
		$12 \times 10^{-4}$			500	
		21			600	
		26			700	
		29			800	
		$10^4$		amorphous, sputtered film	<170	MacKenzie
		$10^{-2}$			>170	

THE VANADIUM-OXYGEN SYSTEM

ELECTRICAL PROPERTY	SYMBOL	VALUE	UNIT	NOTES	TEMP. (°K)	REFERENCES
<b>Electrical Resistivity</b>						
Temperature $\rho(T)/\rho(0^\circ\text{C})$	Coeff.	$0.36 + 2.3 \times 10^{-3} T(\text{°K})$		single crystal	150-350	Feinleib & Paul
Pressure $d\rho/dP$	Coeff.	-4.3	$-8.8 \times 10^{-6} \Omega\text{-cm/kbar}$	$P=6 \text{ kbar}$	300	
Volume $(1/\rho)(d\rho/dV)$	Coeff.	42 20		$P=1 \text{ bar}$ $P=25 \text{ kbar}$	300	McWhan & Rice
Transition Temperature	$T_c$	$172 \pm 4$	°K	high purity, single crystal		Goodman, McWhan & Rice, Morin
Pressure $dT_c/dP$	Coeff.	-4.1 -3.78 -3.1	°K/kbar	$P=15 \text{ kbar}$ , single crystal $P=6 \text{ kbar}$ $P=160 \text{ kbar}$	150 77-500	Austin Feinleib & Paul Minomura & Nagasaki
Stress Coeff.	$dT_c/dS$	-6.8	<u>a    b    c (axes)</u>	-4.1    -0.5    °K/kbar	single crystal	300
Mobility						Feinleib & Paul
Hole $\mu_p$		0.55 0.40	$\text{cm}^2/\text{V sec}$	$T^{-0.7}$	200 300	Zhuze et al. [A]
Temperature Coeff.						
Hole $\mu_p$		0.6 0.2			300 700	Austin & Turner
Hole $\mu_p$		$1.5 \times 10^{-4}$		single crystal	125	MacMillan

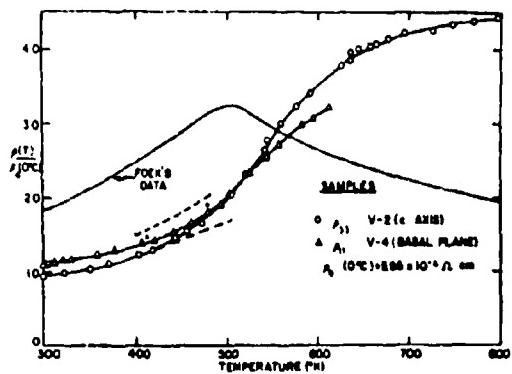
## THE VANADIUM-OXYGEN SYSTEM

ELECTRICAL PROPERTY	SYMBOL	VALUE	UNIT	NOTES	TEMP. (°K)	REFERENCES
Effective Mass	$m^*$	45-50	$m_0$	single crystal	$>T_c$	Feinleib & Paul, Adler & Feinleib
		11		optical meas. on single crystal	$>T_c$	Zhuze et al. [B]
Mean Free Path		2	$\text{\AA}$			Feinleib & Paul, Adler & Feinleib
Energy Gap		0.1	eV	optical meas.	77	Feinleib & Paul, Adler & Feinleib,
		0.12-0.18		electrical meas.	150-170	Barker & Remeika
Pressure Coeff.	$dE_g / dP$	-4.4	$10^{-6}$ eV/bar	single crystal		Feinleib & Paul, Austin
Seebeck Coeff.	$Q_{  }$	10.5	μV/°K	single crystal	285	MacMillan
	$Q_{\perp}$	3.2				
	$Q$	+350 -400		p-type n-type	100 100	
	$Q_{  }$	~12 <-5			170-500 100-150	Austin & Turner
Magnetic Susceptibility	$X_g$	$\sim 10^{-7}$	cgs	single crystal	>170	MacMillan
		3.8 $10^{-6}$	cgs	pressed powder	90 293	Bogdanova & Loginov
		$\frac{X_{  }}{X_{\perp}}$	$10^{-6}$	cgs	single crystal	Carr & Foner, Nakahira et al.
		6.9 11.2	5.9 12.2		<170 >170	
		12.42 11.24	12.58 10.88		300	Arnold & Mires, Gossard & Menth

THE VANADIUM-OXYGEN SYSTEM

OPTICAL PROPERTY	SYMBOL	VALUE	UNIT	NOTES	TEMP. (°K)	REFERENCES
Wavelength ( $\lambda$ )						
Transmission		0 maximum	0.2-20		300 77	Feinleib & Paul, Barker & Remeika
Refractive Index		1.84 1.67 1.95 6.8 8.8	0.4 1.0 2.0 10.0 20.0	single crystal	300	Zhuze et al. [B]

$V_2O_3$



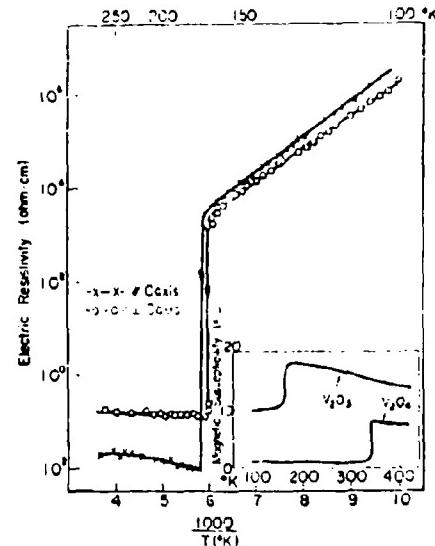
Electrical resistivity as a function of temperature to 800°K for single crystals.

$\rho_{33}$  measured along c-axis

$\rho_{11}$  measured in basal plane

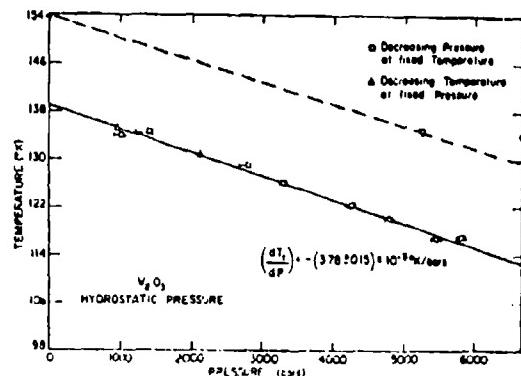
Foex's data on sintered bars are included.

Published with permission Feinleib & Paul  
Copyright © American Institute of Physics



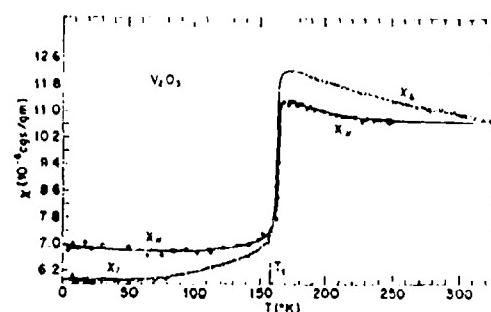
Resistivity as a function of temperature in single crystals.

Kosuge, A



Transition temperatures as a function of hydrostatic pressure in single crystals.

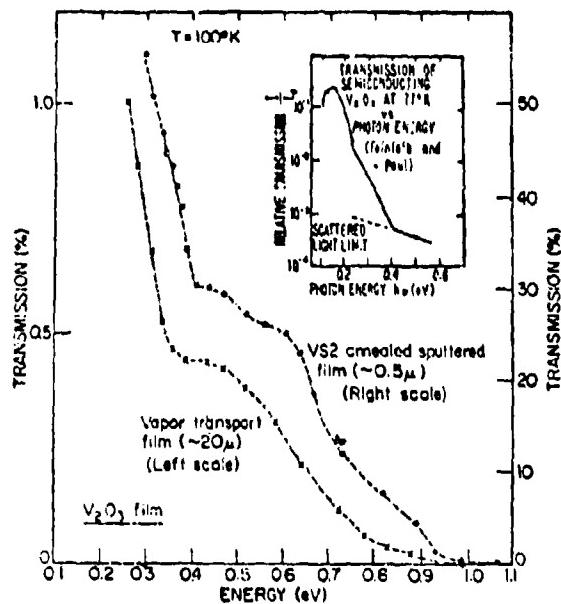
Published with permission Feinleib & Paul  
Copyright © American Institute of Physics



Magnetic susceptibility as a function of temperature in single crystals, parallel and normal to the basal plane.

Published with permission Carr & Foner  
Copyright © American Institute of Physics

## $V_2O_3$ - OPTICAL PROPERTIES

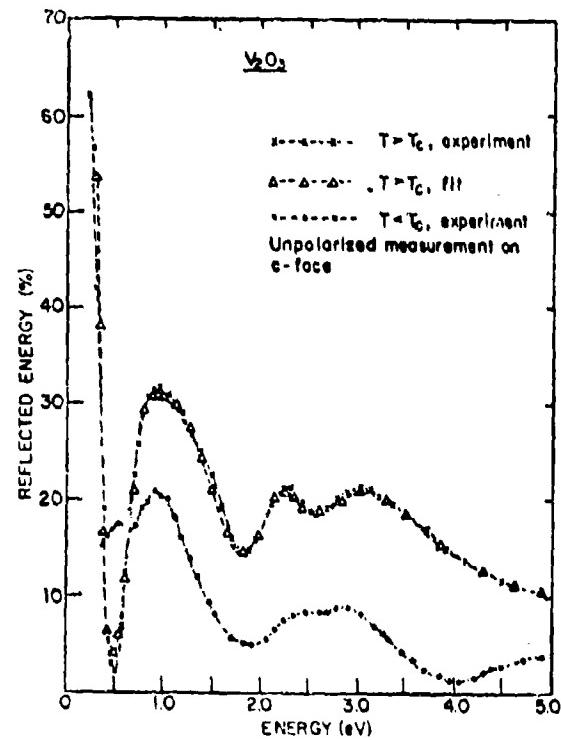


Low temperature transmission of a single crystal, epitaxial  $V_2O_3$  film grown by vapour transport and of an annealed, sputtered film. Data from these two films are compared with transmission from a single crystal as reported by Feinleib and Paul.

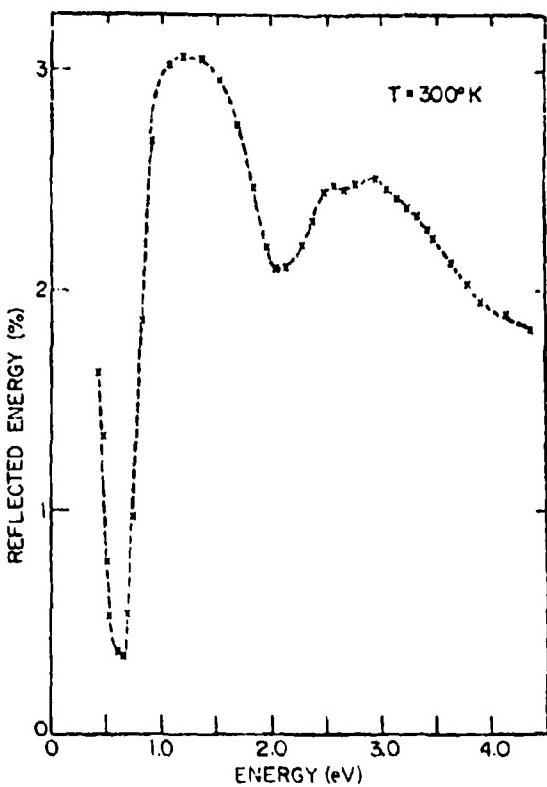
Fan & Paul

Reflectivity of a single  $V_2O_3$  crystal, above and below the transition temperature.

Fan & Paul



$V_2O_3$  - FILMS



Reflectivity as a function of wavelength  
for a single crystal, epitaxial film.  
The substrate is single crystal alumina  
with the c-axis normal or parallel to  
the substrate plane.  
 $T_1 = 800^\circ\text{C}$ ,  $T_2 = 60^\circ\text{C}$

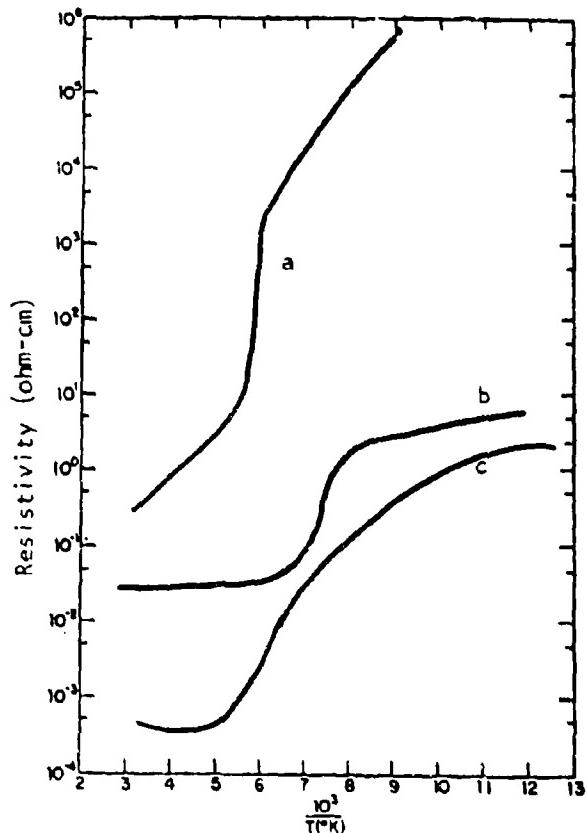
Measurements in the infrared and visible  
are made above the transition temperature.

Fan & Paul

Electrical resistivity as a  
function of temperature for  
 $V_2O_3$  films.

- a. sputtered, polycrystalline film,  
about  $0.55\mu$  thick, alumina sub-  
strate, annealed at  $600^\circ\text{C}$
- c. similar film but showing great  
difference in resistivity
- b. single crystal, epitaxial film,  
grown by vapour transport on  
alumina substrate

Fan & Paul

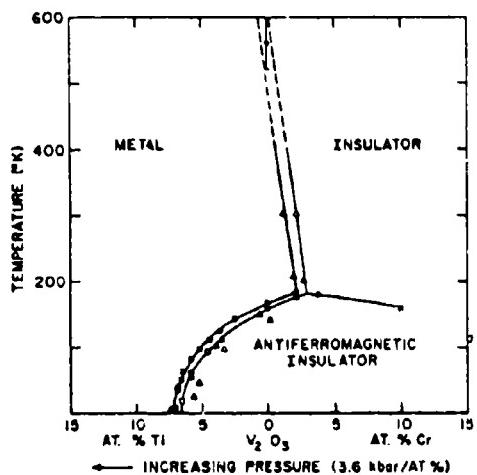


Crystal Structure, Transition Temperature and Conductivity in  $V_{1-x}Ti_xO_2$

Composition	Monoclinic (25°C)				Rutile		Transition Temp.(°C)	Conductivity at 40°C (ohm-cm) <sup>-1</sup>
x	a <sub>0</sub>	b <sub>0</sub>	c <sub>0</sub>	B	a <sub>0</sub>	c <sub>0</sub>		
0.00	5.744	4.520	5.376	122.6	4.559	2.801	69	0.8
0.02	5.729	4.530	5.364	122.3	-	-	65	1.2
0.05	5.727	4.560	5.390	122.5	4.545	2.844	63	-
0.10	5.716	4.499	5.424	122.0	4.537	2.868	60	5.8
0.20	5.704	4.490	5.448	121.3	4.539	2.891	58	4.7
0.40	4.833	4.380	5.530	97.9	4.546	2.894	48	0.3

Published with permission  
Copyright © Pergamon Press

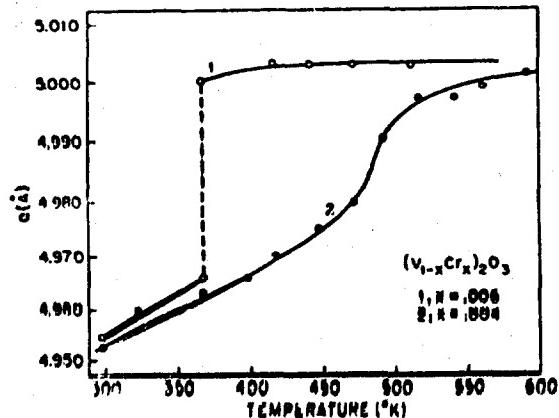
Rao et al.



Generalized phase diagram of transition temperature as a function of both pressure and at. % of chromium and titanium in  $V_2O_3$

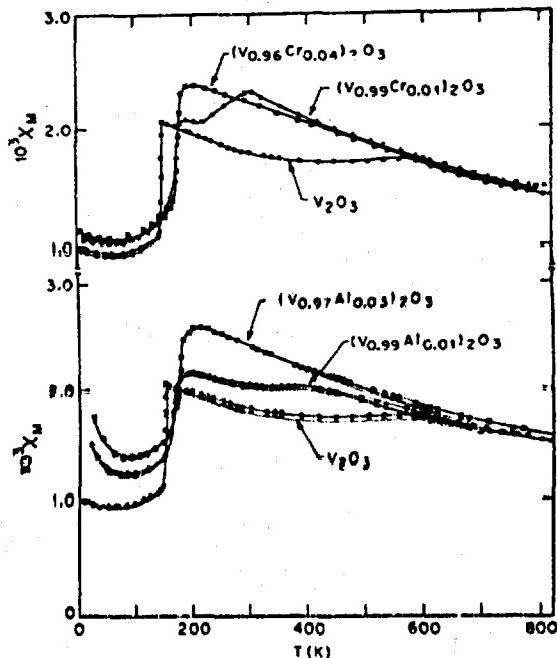
- mixed oxides at 1 atm.
- □  $V_2O_3$  on increasing and decreasing pressures, resp.
- ▲ △  $(V_{0.96}Cr_{0.04})_2O_3$  for increasing and decreasing pressure

Published with permission  
Copyright © American Institute of Physics



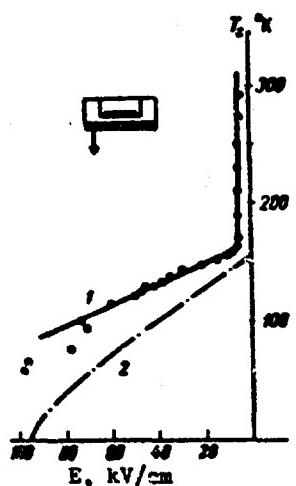
Lattice parameters as a function of temperature for two chromium-doped  $V_2O_3$  crystals.

Published with permission Jayaraman et al.  
Copyright © American Institute of Physics



Magnetic susceptibility as a function of temperature for  $V_2O_3$  and for chromium and aluminum containing  $V_2O_3$ . The undoped and chromium containing  $V_2O_3$  were single crystals and the susceptibility was measured parallel to the c-axis. The aluminum containing samples are ceramic powder aggregates.

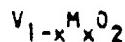
Published with permission Gossard et al.  
Copyright © American Institute of Physics



Transition temperature as a function of electrical field in sintered  $(V_{0.91}Cr_{0.09})_2O_3$ . The electrical field shifts the transition temperature similarly to the shift by hydrostatic pressure.

Published with permission Andreev et al.  
Copyright © American Institute of Physics

INITIAL RATE OF CHANGE OF UPPER TRANSITION TEMPERATURE  
WITH COMPOSITION ( $dT_t/dx$ ) FOR THE SUBSTITUTIONAL COMPOUNDS



[Critical compositions  $x_1$  and  $x_2$  indicate phase changes at 300°K. Room-temperature structures within the regions  $x_1 < x < x_2$  and  $x > x_2$  are also indicated, where mono. refers to the monoclinic (P2/c) phase and ortho. to the orthorhombic (probable space group F222) phase.]

M	$dT_t/dx$ [°K/at % M]	$x_1$	$x_2$	$x_1 < x < x_2$	$x > x_2$
$Cr^{3+}$	$\sim +3$	0.01	0.20	ortho.	(2φ)*
$Fe^{3+}$	+3	0.01	0.125	ortho.	two-phase
$Ga^{3+}$	+6.5	0.005	0.02	ortho.	two-phase
$Al^{3+}$	+9.0	0.005	0.045	ortho.	two-phase
$Ti^{4+}$	-0.5 to -0.7	0.2	0.2 to 0.25	ortho.	rutile and (2φ)*
$Re^{4+}$	$\sim -4$	0.07		rutile	
$Ir^{4+}$	$\sim -4$	0.04	0.5	rutile	two-phase
$Os^{4+}$	-7	0.03	0.1	rutile	two-phase
$Ru^{4+}$	-10	0.025	0.75	rutile	two-phase
$Ge^{4+}$	+5				
$Nb^{5+}$	-7.8	0.05	0.9	rutile	$NbO_2$
$Ta^{5+}$	-5 to -10	0.02	0.5	rutile	two-phase
$Mo^{6+}$	-5 to -10	0.03	0.55	rutile $x = 1.0$	(2φ)* mono.
$W^{6+}$	-28	0.013	0.68	rutile	ortho.
ordered trirutile phase about $x = 0.33$ ; $0.78 < x < 0.8$ (2φ')* phase; $0.85 < x < 1$ mono.					
* The 2φ phase is a distorted rutile structure with orthorhombic symmetry, and the 2φ' phase is similar but with monoclinic symmetry.					

Goodenough and Pierce

## BIBLIOGRAPHY

- ADLER, D. Insulating and Metallic States in Transition Metal Oxides. SOLID STATE PHYSICS - ADVANCES IN RESEARCH AND APPLICATIONS, Edited by: SEITZ, F. et al. Volume 21, 1968. Academic Press, New York and London, p. 1-113.
- ADLER, D. and J. FEINLEIB. Semiconductor-to-Metal Transition in  $V_2O_3$ . PHYS. REV. LETTERS, v. 12, no. 25, June 22, 1964. p. 700-703.
- ALLERSMA, T. et al. Structure and Physical Properties of Solid and Liquid Vanadium Pentoxide. J. OF CHEM. PHYS., v. 46, no. 1, Jan. 1, 1967. p. 154-160.
- ANDREEV, V.N. et al. Influence of a Strong Electric Field on the Temperature of the Dielectric-Metal Phase Transition in  $(V_{0.91}Cr_{0.09})_2O_3$ . JETP LETTERS, v. 13, no. 10, May 1971. p. 376-379.
- ARIYA, S.M. and M.V. GOLOMOLZINA. Infrared Spectra of Titanium and Vanadium Oxides in the Crystalline State. SOVIET PHYS. SOLID STATE, v. 4, no. 10, Apr. 1963. p. 2142-2144.
- ARNOLD, D.J. and R.W. MIRES. Magnetic Susceptibilities of Metallic  $V_2O_3$  Single Crystals. J. OF CHEM. PHYS., v. 48, no. 5, Mar. 1, 1968. p. 2231-2234.
- AUSTIN, I.G. The Effect of Pressure on the Metal-to-Insulator Transition in  $V_2O_3$ . PHIL. MAG., v. 7, no. 78, June 1962. p. 961-967.
- AUSTIN, I.G. and N.F. MOTT. Metallic and Nonmetallic Behavior in Transition Metal Oxides. SCIENCE, v. 168, no. 3927, Apr. 1970. p. 71-77.
- AUSTIN, I.G. and C.E. TURNER. The Nature of the Metallic State in  $V_2O_3$  and Related Oxides. PHIL. MAG., v. 19, no. 161, May 1969. p. 939-949.
- BACHMANN, H.G. et al. The Crystal Structure of Vanadium Pentoxide. ZEIT. FUER KRISTALLOGRAPHIE, v. 115, no. 1/2, 1961. p. 110-131.
- BANDO, Y. et al. Growth of  $VO_2$  Single Crystals by Chemical Transport Reaction. JAPAN. J. OF APPL. PHYS., v. 8, no. 5, May 1969. p. 633-634.
- BANUS, M.D. et al. Structure, Electrical, and Magnetic Properties of Vacancy-Stabilized Cubic  $TiO_2$  and  $VO_x$ . MASSACHUSETTS INST. OF TECHNOLOGY, Lincoln Lab. Solid State Research. May 15, 1969. p. 17-23.
- BARKER, A.S., JR. et al. Infrared Optical Properties of Vanadium Dioxide Above and Below the Transition Temperature. PHYS. REV. LETTERS, v. 17, no. 26, Dec. 26, 1966. p. 1286-1289.
- BARKER, A.S., JR. and J.P. REMEIKA. Optical Properties of  $V_2O_3$  Doped with Chromium. SOLID STATE COMM., v. 8, no. 19, Oct. 1970. p. 1521-1524.
- BERGLUND, C.N. and H.J. GUGGENHEIM. Electronic Properties of  $VO_2$  Near the Semiconductor-Metal Transition. PHYS. REV., v. 185, no. 3, Sept. 15, 1969. p. 1022-1033.

BERGLUND, C.N. and A. JAYARAMAN. Hydrostatic-Pressure Dependence of the Electronic Properties of  $\text{VO}_2$  Near the Semiconductor-Metal Transition Temperature. PHYS. REV., v. 195, no. 3, Sept. 15, 1965. p. 1034-1039.

BODO, Z. and I. HEVESI. Optical Absorption Near the Absorption Edge in  $\text{V}_2\text{O}_5$  Single Crystals. PHYS. STATUS SOLIDI, v. 20, no. 1, 1967. p. K45-K49.

BOGDANOVA, N.I. and G.M. LOGINOV. Magnetic Susceptibility of Vanadium Oxide at 80 to 370°K. SOVIET PHYS. SOLID STATE, v. 4, no. 1, July 1962. p. 167-169.

BONGERS, P.F. Anisotropy of the Electrical Conductivity of Vanadium Dioxide Single Crystals. SOLID STATE COMM., v. 3, no. 9, Sept. 1965. p. 275-277.

BOYLE, W.S. and H.W. VERLEUR. Radiant Self-Stabilization of Temperature. APPLIED PHYS. LETTERS, v. 12, no. 2, Jan. 15, 1968. p. 28-31.

CARR, P.H. and S. FONER. Magnetic Transitions in  $\text{Ti}_2\text{O}_3$  and  $\text{V}_2\text{O}_3$ . J. OF APPLIED PHYS., Supplement to v. 31, no. 5, May 1960. p. 344S-345S.

CHAMBERLAND, B.L. The Hydrothermal Synthesis of  $\text{V}_2\text{O}_{4-x}\text{Fx}$  Derivatives. MAT. RES. BULL., v. 6, 1971. p. 425-432.

COOK, O.A. High Temperature Heat Contents of  $\text{V}_2\text{O}_3$ ,  $\text{V}_2\text{O}_4$  and  $\text{V}_2\text{O}_5$ . AMERICAN CHEM. SOC., J., v. 69, no. 2, Feb. 1947. p. 331-333.

COPE, R.G. and A.W. PENN. High-Speed Solid-State Thermal Switches Based on Vanadium Dioxide. BRITISH J. OF APPL. PHYS. (J. OF PHYS., D), v. 1, Ser. 2, 1968. p. 161-168.

DERBENWICK, G.F. Photoemission and Optical Studies of Strontium Titanate,  $\text{TiO}_2$  and  $\text{VO}_2$ . STANFORD ELECTRONICS LABORATORY, Aug. 1970. AD 715 736.

DERNIER, P.D. and M. MAREZIO. Crystal Structure of the Low-Temperature Anti-ferromagnetic Phase of  $\text{V}_2\text{O}_3$ . PHYS. REV., B, Ser. 3, v. 2, no. 9, Nov. 1, 1970. p. 3771-3776.

DONNAY, J.D.H. (Editor). Crystal Data, Determinative Tables, 2nd Edition. AMERICAN CRYSTALLOGRAPHIC ASSOCIATION, Apr. 1, 1963. ACA Monograph no. 5.

EVERHART, C.R. and J.B. MacCHESNEY. Anisotropy in the Electrical Resistivity of Vanadium Dioxide Single Crystals. J. OF APPLIED PHYS., v. 39, no. 6, May 1968. p. 2872-2874.

FAN, J. and W. PAUL. Preparation and Properties of Thin Vanadium Oxide Films (In Fr.). LE VIDE, v. 25, no. 150, Nov./Dec. 1970. p. 232-243.

FEINLEIB, J. and W. PAUL. Semiconductor-to-Metal Transition in  $\text{V}_2\text{O}_3$ . PHYS. REV., v. 155, no. 3, Mar. 15, 1967. p. 841-850.

FILLINGHAM, P.J. Domain Structure and Twinning in Crystals of Vanadium Dioxide. J. OF APPLIED PHYS., v. 38, no. 12, Nov. 1967. p. 4823-4829.

FOEX, M. The Anomalous Electrical Properties of Vanadium Sesquioxide Between -100°C and +300°C (In Fr.). ACAD. DES SCI., C.R., v. 229, no. 18, Nov. 2, 1949. p. 880-882.

- FULS, E.N. et al. Reactively Sputtered Vanadium Dioxide Thin Films. APPLIED PHYS. LETTERS, v. 10, no. 7, Apr. 1, 1967. p. 199-201.
- GOODENOUGH, J.B. Band Structure of Transition Metals and Their Alloys. PHYS. REV., v. 120, no. 1, Oct. 1, 1960. p. 67-83.
- GOODENOUGH, J.B. and J.W. PIERCE. Crystallographic Transitions in  $V_{1-x}Cr_xO_2$  MASS. INST. TECH., LINCOLN LAB. QTR Feb. 1-Apr. 30, 1970. Con. F196-28-70-C-0230. p. 15-22. Aug. 1971.
- GOODMAN, G. Electrical Conductivity Anomaly in Vanadium Sesquioxide. PHYS. REV. LETTERS, v. 9, no. 7, Oct. 1, 1962. p. 305.
- GOSSARD, A.C. et al. Metal-Insulator Transitions of  $V_2O_3$ : Magnetic Susceptibility and Nuclear-Magnetic-Resonance Studies. PHYS. REV. B, v. 3, no. 12, June 15, 1971. p. 3993-4002.
- GUNTERSDORFER, M. Conductivity Anomaly in Vanadium Dioxide (In Ger.). SOLID STATE ELECTRONICS, v. 13, no. 3, Mar. 1970. p. 355-367.
- HANDBOOK OF CHEMISTRY AND PHYSICS, Cleveland, Ohio. The Chemical Rubber Company, 52nd Edition, 1971-1972.
- HAZONY, Y. and H.K. PERKINS. Electronic Structure and Anomalous Thermal Expansion in  $FeF_2$  and  $VO_2$ . J. OF APPLIED PHYS., v. 41, no. 13, Dec. 1970. p. 5130-5131.
- HENSLER, D.H. Transport Properties of Sputtered Vanadium Dioxide Thin Films. J. OF APPLIED PHYS., v. 39, no. 5, Apr. 1968. p. 2354-2360.
- HENSLER, D.H. et al. Reactively Sputtered Thin Films in the Vanadium-Oxygen System Using Triode Sputtering. ELECTROCHEM. SOC., J., v. 116, no. 6, June 1969. p. 887-889.
- HEVESI, I. et al. Infrared Spectra of  $V_2O_5$  Single Crystals. SOVIET PHYS., CRYSTALLOGRAPHY, v. 16, no. 2. Sept./71<sup>2</sup> p. 275-278
- HEYWANG, W. and M. GUNTERSDORFER. Resistivity Temperature at Phase Transition in Vanadium Dioxide (In Ger.). HELV. PHYS. ACTA, v. 41, no. 6/7, 1968. p. 908-913.
- HILL, G.J. and R.H. MARTIN. Electrical and Magnetic Properties of Vanadium Dioxide. PHYS. LETTERS, v. 27A, no. 1, May 20, 1968. p. 34-35.
- HONIG, J.M. et al. Resistivity, Magnetoresistance, and Hall Effect Studies in Vanadium Monoxide. J. OF SOLID STATE CHEMISTRY, v. 2, no. 1, June 1970. p. 74-77.
- HYLAND, G.J. On the Electronic Phase Transitions in the Lower Oxides of Vanadium. PHYS. SOC. PROC., (J. OF PHYS., C), v. 1, Ser. 2, no. 1, Feb. 1968. p. 189-207.
- IOFFE, V.A. and I.B. PATRINA. Comparison of the Small-Polaron Theory with the Experimental Data of Current Transport in  $V_2O_5$ . PHYS. STATUS SOLIDI, v. 40, no. 1, July 1970. p. 389-395.

- JACOBSEN, R.I. and M. KERKER. Optical Properties of Vanadium Pentoxide. OPTICAL SOC. OF AMERICA, J., v. 57, no. 6, June 1967. p. 751-755.
- JAYARAMAN, A. et al. Critical Behavior of the Mott Transition in Cr-Doped V<sub>2</sub>O<sub>3</sub>. PHYS. REV. B, Ser. 3, v. 2, no. 9, Nov. 1, 1970. p. 3751-3756.
- KABASHIMA, S. et al. High Frequency Conductivity of VO<sub>2</sub>. PHYS. SOC. OF JAPAN, J., v. 22, no. 3, Mar. 1967. p. 932.
- KACHI, S. et al. Electrical Conductivity of Vanadium Oxides. PHYS. SOC. OF JAPAN, J., v. 18, 1963. p. 1839-1840.
- KAWAKUBO, T. and T. NAKAGAWA. Phase Transition in VO<sub>2</sub>. PHYS. SOC. OF JAPAN, J., v. 19, no. 4, Apr. 1964. p. 517-519.
- KAWANO, S. et al. Electric and Magnetic Properties of "VO". PHYS. SOC. OF JAPAN, J., v. 21, no. 12, Dec. 1966. p. 2744-2745. [A]
- KAWANO, S. et al. Thermoelectric Power of Vanadium Monoxides. PHYS. SOC. OF JAPAN, J., v. 27, no. 4, Oct. 1969. p. 1076. [B]
- KENNEDY, T.N. and F.M. COLLINS. A Vanadium Oxide Film-Switching Element. RENNSLAER POLYTECHNIC INSTITUTE, Technical Report No. 2. Feb. 1969. 27 p. AD 683 368.
- KENNEDY, T.N. et al. Preparation and Properties of Crystalline and Amorphous Vanadium Pentoxide. MAT. RES. BULL., v. 2, no. 2, Feb. 1967. p. 193-201.
- KENNY, N. et al. Optical Absorption Coefficients of Vanadium Pentoxide Single Crystals. J. OF PHYS. AND CHEM. OF SOLIDS, v. 27, no. 8, Aug. 1966. p. 1237-1246.
- KHAN, F.Z. et al. Magnetic Susceptibility of V<sub>2</sub>O<sub>5</sub>. SOVIET PHYS. SEMICONDUCTORS, v. 2, no. 4, Oct. 1968. p. 377-381.
- KIMIZUKA, N. et al. Crystal Growth of Vanadium Dioxide. MAT. RES. BULL., v. 5, no. 6, June 1970. p. 403-408.
- KING, B.W. and L.L. SUBER. Some Properties of the Oxides of Vanadium and Their Compounds. AMERICAN CERAM. SOC., J., v. 38, no. 9, Oct. 1955. p. 306-311.
- KIRCHNER, H.P. Thermal Expansion Anisotropy of Oxides and Oxide Solid Solutions. AMERICAN CERAM. SOC., J., v. 52, no. 7, July 1969. p. 379-386.
- KIRIASHKINA, Z.I. et al. An Investigation of the Dielectric Permittivity of Semiconductors. SOVIET PHYS. TECH. PHYS., v. 2, no. 1, Jan. 1957. p. 69-73.
- KITAHIRO, I. and A. WATANABE. Thermoelectric Power of Vanadium Dioxide Whisker. PHYS. SOC. OF JAPAN, J., v. 21, no. 11, Nov. 1966. p. 2423.

- KITAHIRO, I. et al. Hall Effect of Vanadium Dioxide Powder. PHYS. SOC. OF JAPAN, J., v. 21, no. 11, Nov. 1966. p. 2422.
- KOIDE, S. and M. TAKEI. Epitaxial Growth of VO<sub>2</sub> Single Crystals and their Anisotropic Properties in Electrical Resistivities. PHYS. SOC. OF JAPAN, J., v. 22, no. 3, Mar. 1967. p. 946-947.
- KOSUGE, K. The Phase Transition in VO<sub>2</sub>. PHYS. SOC. OF JAPAN, J., v. 22, no. 2, Feb. 1967. p. 551-557. [A]
- KOSUGE, K. The Phase Diagram and Phase Transition of the V<sub>2</sub>O<sub>3</sub>-V<sub>2</sub>O<sub>5</sub> System. J. OF PHYS. AND CHEM. OF SOLIDS, v. 28, no. 8, Aug. 1967. p. 1613-1621. [B]
- KOSUGE, K. et al. Phase Diagram and Magnetism of V<sub>2</sub>O<sub>3</sub>-V<sub>2</sub>O<sub>5</sub> System. PHYS. SOC. OF JAPAN, J., v. 18, 1963. p. 318-319. [A]
- KOSUGE, K. et al. Phase Transition in V<sub>6</sub>O<sub>13</sub>. PHYS. SOC. OF JAPAN, J., v. 20, no. 1, Jan. 1965. p. 178-179. [B]
- LADD, L.A. and W. PAUL. Optical and Transport Properties of High Quality Crystals of V<sub>2</sub>O<sub>4</sub> Near the Metallic Transition Temperature. SOLID STATE COMM., v. 7, no. 4, Feb. 1969. p. 425-428.
- MacCHESNEY, J.B. and H.J. GUGGENHEIM. Growth and Electrical Properties of Vanadium Dioxide Single Crystals Containing Selected Impurity Ions. J. OF PHYS. AND CHEM. OF SOLIDS, v. 30, no. 2, Feb. 1969. p. 225-234.
- MacCHESNEY, J.B. et al. Preparation and Properties of Vanadium Dioxide Films. ELECTROCHEM. SOC., J., v. 115, no. 1, Jan. 1968. p. 52-55.
- MCCULLOCH, J.C. Electrical Properties of Vanadium Pentoxide. OREGON STATE UNIV., Corvallis. Contract Nonr-1286(08). May 27, 1968. 53 p. AD 670 560.
- MACKENZIE, J.D. Preparation of Properties of Non-Crystalline Films. RENSSELAER POLYTECHNIC INST., Troy, New York. Contract N00014-67-A-0117. Mar. 1969. AD 687 123.
- MacMILLAN, A.J. Electric and Magnetic Properties of V<sub>2</sub>O<sub>3</sub> and Related Sesquioxides. MASSACHUSETTS INST. OF TECHNOLOGY. Contract AF 19-604-5482 and Nonr 1841-10. Oct. 1962. AD 291 459.
- McWHAN, D.B. et al. Mott Transition in Chromium doped V<sub>2</sub>O<sub>3</sub>. PHYS. REV. LETTERS, v. 23, no. 24, Dec. 1969. p. 1384-1387.
- McWHAN, D.B. and T.M. RICE. Critical Pressure for the Metal-Semiconductor Transition in V<sub>2</sub>O<sub>3</sub>. PHYS. REV. LETTERS, v. 22, no. 17, Apr. 28, 1969. p. 887-890.
- MASSARD, P. et al. Study of the Vanadium Oxide System with Over 50% Vanadium (In Fr.). ANN. DE CHIM., v. 4, no. 3, May-July 1969. p. 147-151.

MINOMURA, S. and H.G. DRICKAMER. Effect of Pressure on the Electrical Resistance of Some Transition-Metal Oxides and Sulfides. J. OF APPLIED PHYS., v. 34, no. 10, Oct. 1963. p. 3043-3048.

MINOMURA, S. and H. NAGASAKI. The Effect of Pressure on the Metal-to-Insulator Transition in  $V_2O_4$  and  $V_2O_3$ . PHYS. SOC. OF JAPAN, J., v. 19, no. 1, Jan. 1964. p. 131-132.

MOKEROV, V.G. and A.V. RAKOV. Optical Properties and Band Structure of Vanadium Dioxide and Pentoxide Single Crystals. SOVIET PHYS. SOLID STATE, v. 11, no. 1, July 1969. p. 150-152.

MORIN, F.J. Oxides Which Show a Metal-to-Insulator Transition at the Neel Temperature. PHYS. REV. LETTERS, v. 3, no. 1, July 1, 1959. p. 34-36.

NAGASAWA, K. et al. Growth of  $V_{50}$  Single Crystals. JAPAN. J. OF APPL. PHYS., v. 9, no. 4, Apr. 1970. p. 407. [A]

NAGASAWA, K. et al. Growth of  $V_{30}$  and  $V_{6}O_{11}$  Single Crystals. JAPAN. J. OF APPL. PHYS., v. 8, no. 10, Oct. 1969. p. 1267. [B]

NAKAHIRA, M. et al. Low-Temperature Phase Transition of Vanadium Sesquioxide. J. OF APPLIED PHYS., v. 41, no. 2, Feb. 1970. p. 836-838.

NEUMAN, C.H. et al. Pressure Dependence of the Resistance of  $VO_2$ . J. OF CHEM. PHYS., v. 41, no. 6, Sept. 1964. p. 1591-1595.

NEWNHAM, R.E. and Y.M. De HAAN. Refinement of the alpha  $Al_2O_3$ ,  $Ti_2O_3$ ,  $V_2O_3$  and  $Cr_2O_3$  Structures. ZEIT. FUER KRISTALLOGRAPHIE, v. 117, no. 2/3, 1962. p. 235-237.

OKINAKA, H. et al. Electrical Properties of the  $V_3O_5$  Single Crystals. PHYS. SOC. OF JAPAN, J., v. 27, no. 5, Nov. 1969. p. 1366-1367. [A]

OKINAKA, H. et al. Electrical Properties of  $V_8O_{15}$  Single Crystal. PHYS. LETTERS, v. 33A, no. 6, Nov. 30, 1970. p. 370-371. [B]

OKINAKA, H. et al. Electrical Properties of  $V_6O_{11}$  and  $V_7O_{13}$  Single Crystals. PHYS. SOC. OF JAPAN, J., v. 29, no. 1, Jan. 1970. p. 245-246. [C]

OKINAKA, H. et al. Electrical Properties of the  $V_5O_3$  Single Crystals. PHYS. SOC. OF JAPAN, J., v. 28, no. 3, Mar. 1970. p. 803. [D]

OKINAKA, H. et al. Electrical Properties of the  $V_4O_7$  Single Crystals. PHYS. SOC. OF JAPAN, J., v. 28, no. 3, Mar. 1970. p. 798-799. [E]

PATRINA, I.B. and V.A. IOFFE. Electrical Properties of Vanadium Pentoxide. SOVIET PHYS. SOLID STATE, v. 6, no. 11, May 1965. p. 2581-2585.

POWELL, R.J. et al. Photoemission from  $VO_2$ . PHYS. REV., v. 178, no. 3, Feb. 15, 1969. p. 1410-1415.

RAO, C.N.R. et al. Phase Transitions and Conductivity Anomalies in Solid Solutions of  $\text{VO}_2$  with  $\text{TiO}_2$ ,  $\text{NbO}_2$  and  $\text{MoO}_2$ . J. OF PHYS. AND CHEM. OF SOLIDS, v. 32, no. 6, 1971. p. 1147-1150.

RICE, T.M. and D.B. McWHAN. Metal-Insulator Transition in Transition Metal Oxides. IBM J. OF RES. AND DEVELOPMENT, v. 14, no. 3, May 1970. p. 251-257.

ROACH, W.R. and I. BALBERG. Optical Induction and Detection of Fast Phase Transition in  $\text{VO}_2$ . SOLID STATE COMM., v. 9, no. 9, Sept. 1971. p. 551-555.

ROCH, J. Measurement of Susceptibility of Vanadyl Sulfate and its Thermal Decomposition Products. ACAD. DES SCI., C.R., v. 249, no. 1, July 1959. p. 56-58.

ROZGONYI, G.A. and D.H. HENSLER. Structural and Electrical Properties of Vanadium Dioxide Thin Films. J. OF VACUUM SCI. AND TECHNOLOGY, v. 5, no. 6, Nov./Dec. 1968. p. 194-199.

ROZGONYI, G.A. and W.J. POLITO. Preparation of Thin Films of Vanadium (Di-, Sesqui-, and Pent-) Oxide. ELECTROCHEM. SOC., J., v. 115, no. 1, Jan. 1968. p. 56-57.

SAMOKHVALOV, A.A. Ultra-High Frequency Dielectric Properties of a Group of Oxides of 3d Transition Metals. SOVIET PHYS. SOLID STATE, v. 3, no. 12, June 1962. p. 2613-2618.

SCHMIDT, B. Technology of Vanadium Thermistors (In Polish). ARCHIWUM ELEKTROTECHNIKI, v. 18, no. 2, 1969. p. 405-411.

SHTORCH, P. and Y. YACOBY. Optical Thermoreflectance in  $\text{V}_2\text{O}_3$ . PHYS. LETTERS, v. 36A, no. 2, Aug. 16, 1971. p. 89-90.

SINCLAIR, W.R. et al. Materials for Use in a Durable Selectively Semitransparent Photomask. ELECTROCHEM. SOC., J., v. 118, no. 2, Feb. 1971. p. 341-344.

STRINGER, J. The Vanadium-Oxygen System-A Review. J. OF LESS-COMMON METALS, v. 8, no. 1, Jan. 1965. p. 1-14.

TAKEI, H. and S. KOIDE. Epitaxial Growth of  $\text{VO}$  Single Crystals and their Electrical Properties. PHYS. SOC. OF JAPAN, J., v. 24, no. 6, June 1968. p. 1394. [A]

TAKEI, H. and S. KOIDE. Growth and Electrical Properties of Vanadium-Oxide Single Crystals by Oxychrolide Decomposition Method. PHYS. SOC. OF JAPAN, J., v. 21, no. 5, May 1966. p. 1010. [B]

TOULOUKIAN, Y.S. (Editor) Thermophysical Properties of High Temperature Solid Materials. Thermophysical Properties Research Center. New York, McMillan, 1967, volume 4, part 1.

TOURKY, A.R. et al. The Color Problem of Vanadium Pentoxide. II. Temperature Dependence of Magnetic Susceptibility of Vanadium Pentoxide. Z. FUER PHYSIK. CHEM. (LEIPZIG), v. 230, no. 3/4, 1965. p. 184-188.

VALIEV, K.A. et al. Optical and Electrical Parameters of Vanadium Dioxide in a Strong Electrical Field. SOVIET PHYS. SOLID STATE, v. 13, no. 2, Aug. 1971. p. 342-343.

VAN STEENSEL, K. et al. Thin-Film Switching Elements of VO<sub>2</sub>. PHILIPS RES. REPTS., v. 22, 1967. p. 170-177.

VERLEUR, H.W. et al. Optical Properties of VO<sub>2</sub> Between 0.25 and 5 eV. PHYS. REV., v. 172, no. 3, Aug. 15, 1968. p. 788-798.

VOLZHENSKII, D.S. and M.V. PASHKOVSKII. Conduction Mechanism in Vanadium Pentoxide. SOVIET PHYS. SOLID STATE, v. 11, no. 5, Nov. 1969. p. 950-953.

WALDEN, R.H. T-O Switching Devices Utilizing VO<sub>2</sub>. IEEE TRANS. ON ELECTRON DEVICES, v. ED-17, no. 8, Aug. 1970. p. 603-612.

WARREN, W.W., JR. et al. Nuclear Magnetic Resonance and Relaxation in VO. AMERICAN PHYS. SOC., BULL., v. 12, Ser. 2, Dec. 1967. p. 1117.

WESTMAN, S. Note on a Phase Transition in VO<sub>2</sub>. ACTA CHEM. SCAND., v. 15, 1961. p. 217.

ZHIZE, V.P. et al. The Hall Effect in V<sub>2</sub>O<sub>3</sub> Single Crystals in the Metallic Conductivity Region. SOVIET PHYS. SOLID STATE, v. 10, no. 12, June 1969. p. 2914-2916. [A]

ZHIZE, V.P. et al. Reflectivity of the Metallic Phase of V<sub>2</sub>O<sub>3</sub>. SOVIET PHYS. SOLID STATE, v. 13, no. 1, July 1971. p. 260-261. [B]